

Service
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Service Manual



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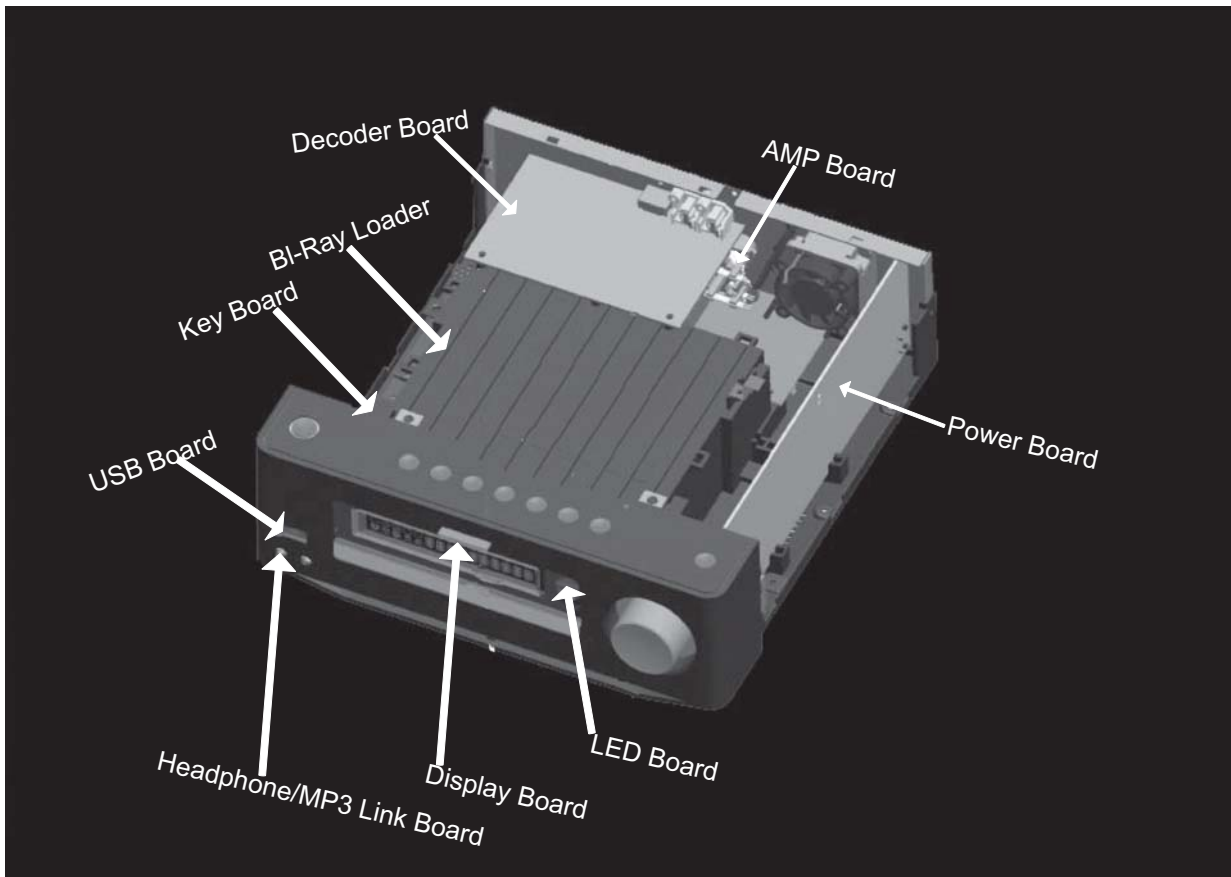
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Feature	Different	/12	/93
RDS		✓	✓
Voltage Selector			
ECO Standby		✓	✓
DTS			



Technical Specification and Connection Facilities

Location of PC Boards



Version Variations

Type /Versions:		MBD7020										
Board in used:	Service policy	/05	/12	/51	/55	/58	/61	/79	/93	/94	/96	/98
LED Board			C						C			
Decoder Board			C						C			
Display Board			C						C			
AMP Board			C						C			
Headphone & MP3 Link Board			C						C			
Power Board			M						M			
USB Board			C						C			
Key Board			C						C			
Type /Versions		MBD7020										
Features	Feature diffrence	/05	/12	/37	/55	/58	/61	/79	/93	/94	/96	/98
RDS			√						√			
VOLTAGE SELECTOR												
ECO STANDBY - DARK			√						√			
DTS												
* TIPS : C -- Component Lever Repai M -- Module Lever Repair √ -- Used												

Technical Specification

2 General Specification

2.1 Product family features

2.1.1 Styling and functions

MBD7020 appearances are defined In MUS. MUS is the leading document where product appearance is applicable.

Features	Products	MBD7020 [ALL Stroke Version]
	Design	Refer to MUS[3] for details
Dimension	Height of feet	
	W x D x H (mm)	[250x93.5 x286]mm
Weight	Without packaging	[2.7kg]

Refer to Appendix A for dimensional sketch and tolerances of the set.

2.1.2 Product Interfaces

	Interface		Type	MBD7020 [ALL Storke Version]
	AC Power Input		Detachable Mains cord	+
Back Panel	Composite Analog Video	CVBS	Cinch [Color : Yellow]	+
	Digital Audio	Coaxial	Cinch [Color: Black]	+
	Analog Audio [Line Out]	Left	Cinch [Color : White]	+
		Right	Cinch [Color : Red]	+
	Aux In	Left	Cinch [Color : White]	+
		Right	Cinch [Color : Red]	+
	HDMI		HDMI Type A [Receptacle]	+
	Ethernet		RJ45	+
	USB [for Wi-Fi Dongle use only]		USB Type A Receptacle	+
	M-Boy		3.5MM Jack	+
	iPhone Ready		Mini-Din connector to interface 2K10 Dock accessory	+
	FM Antenna		75 Ohm Jack	+
	Speaker Out	Left	Screw-type [ref:MCD712/MCD909]	+
		Right	Screw-type [ref:MCD712/MCD909]	+
Upgrade Jack		4 Pins FFC Jack [Color:Red]	+	

Technical Specification and Connection Facilities

	Interface	Type	MBD7020 [All Stroke Version]
Front Panel	Headphone	3.5MM Jack	+
	MP3 Link	3.5MM Jack	+
	USB	USB Type A Receptacle [Color: Black]	+

2.1.3 Product Controls

Controls / Indicators		MBD7020 [ALL Stroke Version]	Remark
Buttons	STANDBY-ON	+ (with red LED)	
	Source	+	
	Preset-	+	
	Preset+	+	
	Play /Pause	+	
	Forward	+	
	REV	+	
	Stop	+	
	Eject	+	
Rotary Knob	Volume	+ [with white Led]	<ul style="list-style-type: none"> ● Fade-on and Fade-off effect is required. Refer to UIS for LED detailed behavior
Down Light		+ [with white Led]	<ul style="list-style-type: none"> ● Light cast downward ,bright at the centre and fades towards the sides ● Fade-on and Fade-off effect is required ● Refer to UIS[2] for detail light behavior
Indicator	Standby Indicator	+ [with Red Led]	Illumination must vanish within 5 seconds after AC mains switch off
VFD Display	1-Line VFD Display	+	<ul style="list-style-type: none"> ● Design must be able to cater for VFD display on/off during standby mode. Refer to UIS for VFD dimming and standby mode behavior

3 Environmental Condition

3.1 Set Operating Condition

Description	Full Specification	Full Function
Ambient Temperature	10°C to 35°C	5°C to 40°C
Maximum Temperature change	11°C per hour	
Absolute Humidity [g/m ³]	3..20	1½..25
Relative Humidity [%]	10..80	5..90
Condensation	Not allowed	
Air pressure	55..110 kPa (55kPa equals an altitude of some 3,800 m)	

3.2 Climatic Tests

3.2.1 Exposure Test (Non-Operating)

Test	Test Conditions	Remarks
Dry Heat Exposure	+70°C , 48 hrs	After a 4 hour recovery to Room Temp (25C), to check the external/internal condition as well as basic functional of the product, including labels.
Cold Exposure	0°C , 4 hrs	
Temperature Change	One Cycle is 3 hrs at +70°C and then 3 hrs at -25°C ; Ramp time is within 1hr. Number of Cycles : 10	

3.2.2 Functional Test (Operating)

Test	Test Conditions	Remarks
Dry Heat Functional	At +40°C , 21 Days	Product should operate normally under these conditions.
Cold Functional	At +5°C , 1 Day	
Cold + Low Line-voltage Startup	At 0°C <ul style="list-style-type: none"> Set has to be conditioned at this temperature for minimum of 16hrs with the Mains-Supply switched off. Mains-voltage to be set at minimum tolerance (refer to Elect HW Robustness – Max/Min Voltage variation) before startup. 	After the conditioning and the mains supply is switched on , the set shall startup and operate normally. This test is a check on the stability of components and robustness of the supply design.
Damp Heat Cyclic	According to IEC 60068-2-30 Db 21 x 24hrs +40°C (9hrs), +25°C (9hrs) RH = 95% 1hr ON , 23 hr OFF	Product should operate normally under these conditions.

4 Performance Specifications

4.1 Audio Performance

4.1.1 Reference levels

Audio inputs		Audio Outputs	
Audio Input Sensitivity (±3dB) rated output power at 1KHz		Audio Output(*1)	
Tuner	FM 67.5KHz, Modulation (Limit:-6dB)	Line Out (Left/Right)	2Vrms ± 2dB
CD / MP3	0dB track (Audio Disc 1 , Track 1)	Headphone	500mV± 2dB, RL=32Ω
USB	0dB 1KHz sine wave (2.0HS)	Line Out S/N	≥80dB
Aux1(Back)	1V; Rin ≥16KΩ	Amplifier	2 x 50W(10%THD) ± 0.5dB, 6 Ω
MP3_Link(Front)	0.5V; Rin ≥16KΩ		

Technical Specification and Connection Facilities

4.1.2 Amplifier Output

Measurements are done with rated speaker impedance.

Description	Specification
Rated Output Power @ 10%THD	50W± 0.5dB
Channel Unbalance(1KHz)	≤ 2.0 dB
Crosstalk (20Hz – 20KHz)	≥ 50 dB
Frequency Response (30Hz – 16KHz)	≤ ± 3dB
Frequency Response with De-emphasis (20Hz – 20KHz)	≤ +0.5 / -2.0dB
THD+N before clipping (1KHz,5KHz)	≤-0.05%
Hum(Vol _{min} ---Vol _{max} -20db)	≤150nW
Residual Noise (Volume Minimum)	≤40nW
Acoustical	≤26dB

4.1.3 Analogue Audio Headphone Output

CD-DA(PCM)		
Description	Specification	
Output Power	≤30mW	
Output Level	500mV ± 2dB ,RL=32Ω	
Load impedance	8Ω to 2KΩ	
Channel Unbalance(1KHz)	≤ 0.3 dB	
Crosstalk	1KHz	≥ 65 dB
	16Hz – 20KHz	≥ 60 dB
Frequency Response	20Hz – 20KHz	≤ ± 3.0dB
Signal –to-Noise Ratio	A-weighted	≥-80dB
Dynamic Range	1KHz	≥ 65 dB
	20Hz – 20KHz	≥ 65 dB
THD+N	1KHz	≤-65dB
	16Hz – 20KHz	≤-65dB

4.1.4 Analogue Audio Line Output

4.1.4.1 CD-DA (PCM) / Video CD (MPEG-1)

CD-DA(PCM) /Video CD (MPEG-1)		
Description	Specification	
Output Voltage	2.0V ± 0.5dB	
Channel Unbalance(1KHz)	≤ 0.3 dB	
Crosstalk	16Hz – 20KHz	≥ 55 dB
Frequency Response	20Hz – 20KHz	≤ +0.5/ -2.0dB
Frequency Response with De-emphasis	20Hz – 20KHz	≤ +0.5/ -2.0dB
Signal –to-Noise Ratio	o unweighted	≤-80dB
	A-weighted	≤-80dB
Dynamic Range	1KHz	≥ 65 dB
	20Hz – 20KHz	≥ 65 dB
THD+N	16Hz – 20KHz	≤-65dB
		≤-65dB
Phase Difference Between Channels		
Phase Non-Linearity		
Level Non-Linearity	-60dB to -90dB	± 1°
Output Polarity	7FFF(H) Positive Pulse at output 8000(H)Negative Pulse at output	
Outband Attenuation	≥35dB(Above 40KHz)	

Technical Specification and Connection Facilities

4.1.5 Digital Audio Outputs Standard Reference

- IEC 60958
- IEC 61937

4.1.5.1 Coaxial & Optical Output

Required to support up to bitrate of up to 96KHz SPDIF input.

Description	Specification	Test Condition
Output signal amplitude	0.5 Vpp ± 20%	75Ω termination
Output impedance	75 Ω ± 20%	
DC output voltage	< 0.05 V	75Ω termination
Clock accuracy	< 100 ppm (typical) < 1000 ppm (maximum)	
Trise and Tfall	< 0.4 UI	
Intrinsic jitter	< 0.05 UI	Weighted High Pass Filter used (-3dB at 700Hz, -20dB at 70Hz)

For specific TOSLINK requirements, refer to Jeita CP-1212 standard.

4.2 Standard Definition Analog Video Performance

4.2.1 CVBS

Description	Test Signal	Specification	
		NTSC	PAL
Amplitude output	100% White	1000mVpp ± 10%	1000mVpp ± 10%
White bar	100% White	714mV ± 10%	700mV ± 10%
Sync. Amplitude	100% White	286mV ± 10%	300mV ± 10%
Burst Amplitude	75% Color bar	286mV, +1dB / -4dB	300mV, +1dB / -4dB
Burst /chroma ratio	100% Color bar	± 5%	± 5%
S/N luminance	100% White	≥ 60 dB	≥ 60 dB
S/N chroma	100% Red	AM	≥ 57 dB
		PM	≥ 57 dB
Video Bandwidth	Multi-burst	0.5MHz – 4MHz	+1dB/-1dB
4.8MHz		-2dB	
5.8MHz		-5dB	
Chroma Subcarrier Frequency	75% Color bar	3.579545 MHz ± 25ppm	4.433618MHz ± 30ppm
Chroma / luminance delay	2T pulse	≤ 20ns	≤ 20ns
Subcarrier locked/unlocked	75% Color bar	locked	locked
DC Level	0% Black	≤ 1V	≤ 1V

All figures are to be measured with 75Ω output termination.

Technical Specification and Connection Facilities

4.2.2 Component Video (Y/Pb/Pr)

Description	Test Signal	Specification	
		Interlace/Progressive	
		NTSC	PAL
Amplitude output	100% White	1000mV ± 10%	1000mV ± 10%
White bar	100% White	714mV ± 10%	700mV ± 10%
PbPr peak to peak	75% Color bar	525mV ± 10%	535mV ± 10%
PbPr Output unbalance	75% Color bar	≤ 3%	≤ 3%
Sync. Amplitude	100% White	286mV ± 40mV	300mV ± 10%
S/N on outputs	Y Pb / Pr	100% White 75% Color bar	≥60 dB ≥60 dB
Video Bandwidth	4.2MHz 5.8MHz	Multi-burst	-1.5dB -5dB
Video Bandwidth (Progressive)	8.4MHz 9.6MHz	Multi-burst	-1.5dB -5dB
DC Level	0% Black	≤ 1V	≤ 1V

All figures are to be measured with 75Ω output termination.

4.3 High Definition Analog Video Performance

4.3.1 720P Component Video (Y/Pb/Pr)

Test Picture	Parameter	Specification
100% White	Y White Level	700mV± 10%
	Sync Amplitude	Positive Part 300mV± 10%
	Sync Amplitude	Negative Part 300mV± 10%
	Y Amplitude O/P	1000mV± 10%
	S/N Y	≥60dB
0% Black	DC Level Y(Blanking Level)	≤1V
	DC Level P _b (Blanking Level)	≤1V
	DC Level P _r (Blanking Level)	≤1V
75% Color Bar	Pb Amplitude O/P	525mV± 10%
	Pr Amplitude O/P	525mV± 10%
	PbPr Unbalance	≤3%
	Component Vector	Within 5% box
100% Red	S/N Pb	≥60dB
	S/N Pr	≥60dB
Multi-burst	Video Amplitude	
	5MHz	≥-1.5dB
	10MHz	≥-1.5dB
	15MHz	≥-1.5dB
	20MHz	≥-1.5dB
	25MHz	≥-1.5dB
30MHz	≥-5dB	

Technical Specification and Connection Facilities

4.3.2 1080i Component Video (Y/Pb/Pr)

Test Picture	Parameter	Specification	
100% White	Y White Level	700mV \pm 10%	
	Sync Amplitude	Positive Part	300mV \pm 10%
	Sync Amplitude	Negative Part	300mV \pm 10%
	Y Amplitude O/P		1000mV \pm 10%
	S/N Y		\geq 60dB
0% Black	DC Level Y(Blanking Level)	\leq 1V	
	DC Level P _b (Blanking Level)	\leq 1V	
	DC Level P _r (Blanking Level)	\leq 1V	
75% Color Bar	Pb Amplitude O/P	525mV \pm 10%	
	Pr Amplitude O/P	525mV \pm 10%	
	PbPr Unbalance	\leq 3%	
	Component Vector	Within 5% box	
100% Red	S/N Pb	\geq 60dB	
	S/N Pr	\geq 60dB	
Multi-burst	Video Amplitude		
	5MHz	\geq -1.5dB	
	10MHz	\geq -1.5dB	
	15MHz	\geq -1.5dB	
	20MHz	\geq -1.5dB	
	25MHz	\geq -1.5dB	
	30MHz	\geq -5dB	

4.4 FNAC Requirement

MBD7020 is to attain 4 stars fnac rating.

4.5 Sound Requirement

Reference

- MBD7020 Sound Requirement Specification [8]

4.6 FM Tuner

Test conditions:

Power Supply: AC According to Ver

Ref Output :6 Ω 1W, sound effect off

FM MONO:22.5KHz Dev, 1KHz Modulation , 75 Ω Impedance , 60dBu

FM Stereo: Main+Sub =50KHz,Pilot:10KHz, Composite :40.0KHz

IF: FM IF:10.7MHz

Technical Specification and Connection Facilities

NO	TEST ITEMS		UNIT	NOM.	LIMIT
1	Frequency Range		MHz		87.5
					108
13	TUNING SENS	90MHz	dBf	24~30	19~35
		98MHz	dBf	24~30	19~35
		106MHz	dBf	24~30	19~35
3	-3dB LIMITING POINT		dBf	17	23
2	26dB QUENTING SENSITIVITY	90	dBf	18	22
		98		18	22
		106		18	22
4	FM IF REJEDION 98MHZ S/N=26dB		dB	65	60
5	IMAGE REJECT 98MHZ S/N=26dB		dB	30	25
6	SELECTIVITYS	300kHz		30	25
		>500KHz	dB	55	48
14	TUNING ACCURAY	<91	dBf		0
		>91	dBf		±1
7	S/N AWIGHTED	MONO 193	dB	55	50
		ST 193		55	50
		MONO		65	60
		ST		65	60
10	FREQUENCY RSEPOUSE	63Hz	dB		±3
		12.5KHz			±3
8	OVERALL DISTERTION		%	2	3
17	THD 10% POWER		W	50	45
9	MODULATION HUM		dB	55	45
15	STEREO TURNON		dBf	17.5	23.5
16	STEREO CHANNEL SEPARATION	400Hz	dB	26	20
		1KHz	dB	30	26
		5KHz	dB	20	18
14	AUTO TUNING SENG	ALL	dBf	24~30	19~35
19	RDS SENSITIVITY	90Hz	dB	30	36
		98Hz		30	36
		106Hz		30	36
20	RDS 频偏 SENSITIVITY	90Hz	KHz	≤ 0.4	≤ 0.6
		98Hz			
		106Hz			
11	AM SUPPRESSION I/B 48--82dBf		dB	35	30
12	8/9/10 HARMONICS WHISTLE		dB	40	35
18	IF		MHz	10.7	±0.2

Technical Specification and Connection Facilities

4.7 HDMI

Standard Reference

- High-Definition Multimedia Interface Specification version 1.3a
- High-Definition Multimedia Interface Compliance Test Specification version 1.4

4.7.1 USB

Standard Reference:

- USB specification Revision 2.0, dated 27 April 2000
- USB-IF USB 2.0 Electrical Test Specification Version 1.03, dated January 2005
- USB-IF Embedded Host Compliance Plan , Revision 1.0, dated August 2006
- USB 1A requirement

4.8 Ethernet

Standard Reference: IEEE802.3-2005

Physical Layer: 10/100Base-T

Data rate: 10/100Mbps

With Auto MDI/MDIX

4.9 WiFi

Standard Reference

- IEEE 802.11b Sept 1999
- IEEE802.11g June 2003
- IEEE802.11n Draft 2.0

WiFi-N module is interfaced via USB

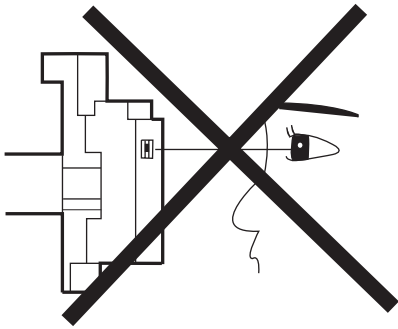
4.10 iPod / iPhone Support

Standard Reference :

- iPod/iPhone Hardware Specification , Release R9
- iPod/iPhone Accessory Testing and Certification Specification ,Release R1
- iPod/iPhone Accessory Protocol Interface Specification , Release R39

Laser Beam Safety Precautions

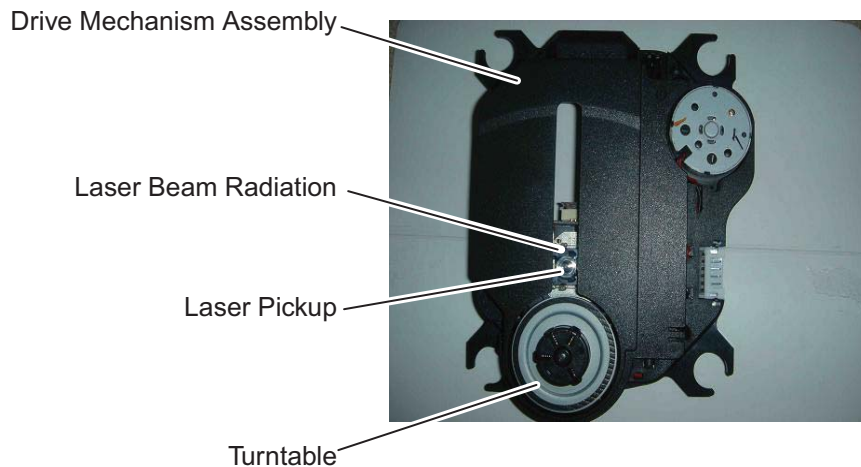
This Blu-Ray player uses a pickup that emits a laser beam.



Do not look directly at the laser beam coming from the pickup or allow it to strike against your skin.

The laser beam is emitted from the location shown in the figure. When checking the laser diode, be sure to keep your eyes at least 30 cm away from the pickup lens when the diode is turned on. Do not look directly at the laser beam.

CAUTION: Use of controls and adjustments, or doing procedures other than those specified herein, may result in hazardous radiation exposure.



CAUTION-CLASS 2M LASER
RADIATION WHEN OPEN
DO NOT STARE INTO THE BEAM
OR VIEW DIRECTLY WITH
OPTICAL INSTRUMENTS



Location: Inside Top of Blu-Ray mechanism.

Important Safety Precautions

Caution: These servicing instructions are for use by qualified service personnel only. To reduce the risk of electric shock do not perform any servicing other than that contained in the operating instructions unless you are qualified to do so.

Important

Read and understand all instructions before you use your home theater. If damage is caused by failure to follow instructions, the warranty does not apply.

Safety

Risk of electric shock or fire!

- Never expose the product and accessories to rain or water. Never place liquid containers, such as vases, near the product. If liquids are spilt on or into the product, disconnect it from the power outlet immediately. Contact Philips Consumer Care to have the product checked before use.
- Never place the product and accessories near naked flames or other heat sources, including direct sunlight.
- Never insert objects into the ventilation slots or other openings on the product.
- Where the mains plug or an appliance coupler is used as the disconnect device, the disconnect device shall remain readily operable.
- Disconnect the product from the power outlet before lightning storms.
- When you disconnect the power cord, always pull the plug, never the cable.

Risk of short circuit or fire!

- Before you connect the product to the power outlet, ensure that the power voltage matches the value printed on the back or bottom of the product. Never connect the product to the power outlet if the voltage is different.

Risk of injury or damage to the home theater!

- For wall-mountable products, use only the supplied wall mount bracket. Secure the wall mount to a wall that can support the combined weight of the product and the wall mount. Koninklijke Philips Electronics N.V. bears no responsibility for improper wall mounting that results in accident, injury or damage.

- For speakers with stands, use only the supplied stands. Secure the stands to the speakers tightly. Place the assembled stands on flat, level surfaces that can support the combined weight of the speaker and stand.
- Never place the product or any objects on power cords or on other electrical equipment.
- If the product is transported in temperatures below 5°C, unpack the product and wait until its temperature matches room temperature before connecting it to the power outlet.
- Visible and invisible laser radiation when open. Avoid exposure to beam.
- Do not touch the disc optical lens inside the disc compartment.

Risk of overheating!

- Never install this product in a confined space. Always leave a space of at least four inches around the product for ventilation. Ensure curtains or other objects never cover the ventilation slots on the product.

Risk of contamination!

- Do not mix batteries (old and new or carbon and alkaline, etc.).
- Remove batteries if they are exhausted or if the remote control is not to be used for a long time.
- Batteries contain chemical substances, they should be disposed of properly.

Product care

- Do not insert any objects other than discs into the disc compartment.
- Do not insert warped or cracked discs into the disc compartment.
- Remove discs from the disc compartment if you are not using the product for an extended period of time.
- Only use microfiber cloth to clean the product.

Important Safety Precautions

Disposal of your old product and batteries



Your product is designed and manufactured with high quality materials and components, which can be recycled and reused.



When this crossed-out wheeled bin symbol is attached to a product it means that the product is covered by the European Directive 2002/96/EC. Please inform yourself about the local separate collection system for electrical and electronic products.

Please act according to your local rules and do not dispose of your old products with your normal household waste.

Correct disposal of your old product helps to prevent potential negative consequences for the environment and human health.



Your product contains batteries covered by the European Directive 2006/66/EC, which cannot be disposed with normal household waste.

Please inform yourself about the local rules on separate collection of batteries because correct disposal helps to prevent negative consequences for the environmental and human health.

Safety Check after Servicing

Examine the area surrounding the repaired location for damage or deterioration. Observe that screws, parts, and wires have been returned to their original positions. Afterwards, do the following tests and confirm the specified values to verify compliance with safety standards.

1. Clearance Distance

When replacing primary circuit components, confirm specified clearance distance (d) and (d') between soldered terminals, and between terminals and surrounding metallic parts. (See Fig. 1)

Table 1: Ratings for selected area

AC Line Voltage	Clearance Distance (d), (d')
110V~220V	≥ 3.2 mm (0.126 inches)

Note: This table is unofficial and for reference only. Be sure to confirm the precise values.

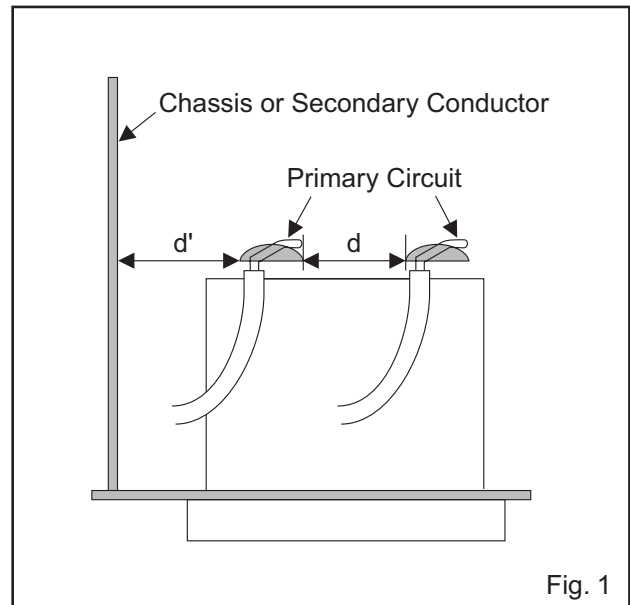


Fig. 1

2. Leakage Current Test

Confirm the specified (or lower) leakage current between B (earth ground, power cord plug prongs) and externally exposed accessible parts (RF terminals, antenna terminals, video and audio input and output terminals, microphone jacks, earphone jacks, etc.) is lower than or equal to the specified value in the table below.

Measuring Method (Power ON):

Insert load Z between B (earth ground, power cord plug prongs) and exposed accessible parts. Use an AC voltmeter to measure across the terminals of load Z. See Fig. 2 and the following table.

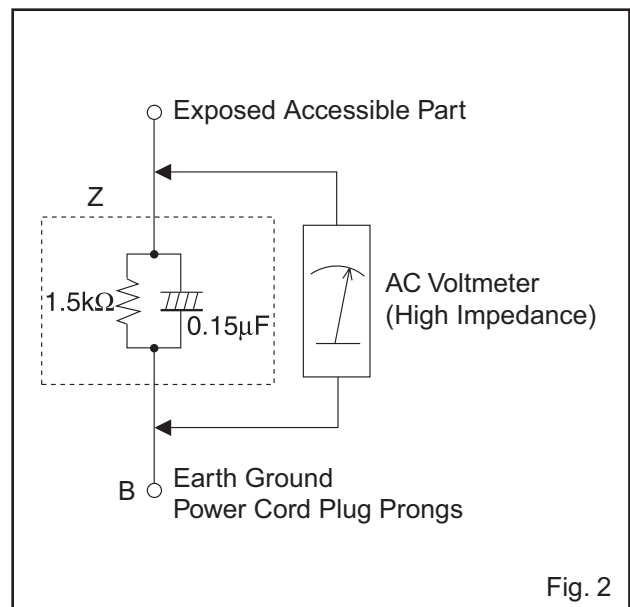


Fig. 2

Table 2: Leakage current ratings for selected areas


AC Line Voltage	Load Z	Leakage Current (i)	Earth Ground (B) to:
110V~220V	0.15 μF CAP. & 1.5 kΩ RES. Connected in parallel	$i \leq 0.5 \text{ mA Peak}$	Exposed accessible parts

Note: This table is unofficial and for reference only. Be sure to confirm the precise values.

Safety Information, General Notes & Lead Free Requirements

1 Safety Instructions

1.1 General Safety

- Safety regulations require that during a repair:
- Connect the unit to the mains via an isolation transformer.
 - Replace safety components, indicated by the symbol , only by components identical to the original ones. Any other component substitution (other than original type) may increase risk of fire or electrical shock hazard.

Safety regulations require that after a repair, you must return the unit in its original condition. Pay, in particular, attention to the following points:

- Route the wires/cables correctly, and fix them with the mounted cable clamps.
- Check the insulation of the mains lead for external damage.
- Check the electrical DC resistance between the mains plug and the secondary side:
 1. Unplug the mains cord, and connect a wire between the two pins of the mains plug.
 2. Set the mains switch to the 'on' position (keep the mains cord unplugged!).
 3. Measure the resistance value between the mains plug and the front panel, controls, and chassis bottom.
 4. Repair or correct unit when the resistance measurement is less than 1 MΩ.
 5. Verify this, before you return the unit to the customer/user (ref. UL-standard no. 1492).
 6. Switch the unit 'off', and remove the wire between the two pins of the mains plug.

1.2 Laser Safety

This unit employs a laser. Only qualified service personnel may remove the cover, or attempt to service this device (due to possible eye injury).

Laser Device Unit

Type	: AIGaln(BD) : AIGalnP(DVD) : AIGalnP(CD)
Wavelength	: 650 nm (DVD) : 780 nm (VCD/CD) : 405nm(BD)
Output Power	: 20 mW (DVD+RW writing) : 0.8 mW (DVD reading) : 0.3 mW (VCD/CD reading)
Beam divergence	: 60 degree

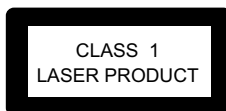



Figure 2-1

Note: Use of controls or adjustments or performance of procedure other than those specified herein, may result in hazardous radiation exposure. Avoid direct exposure to beam.

2 Warnings

2.1 General

- All ICs and many other semiconductors are susceptible to electrostatic discharges (ESD, ) . Careless handling during repair can reduce life drastically. Make sure that, during repair, you are at the same potential as the mass of the set by a wristband with resistance. Keep components and tools at this same potential. Available ESD protection equipment:
 - Complete kit ESD3 (small tablemat, wristband, connection box, extension cable and earth cable) 4822 310 10671.
 - Wristband tester 4822 344 13999.
- Be careful during measurements in the live voltage section. The primary side of the power supply, including the heatsink, carries live mains voltage when you connect the player to the mains (even when the player is 'off!'). It is possible to touch copper tracks and/or components in this unshielded primary area, when you service the player. Service personnel must take precautions to prevent touching this area or components in this area. A 'lightning stroke' and a stripe-marked printing on the printed wiring board, indicate the primary side of the power supply.
- Never replace modules, or components, while the unit is 'on'.

2.2 Laser

- The use of optical instruments with this product, will increase eye hazard.
- Only qualified service personnel may remove the cover or attempt to service this device, due to possible eye injury.
- Repair handling should take place as much as possible with a disc loaded inside the player.
- Text below is placed inside the unit, on the laser cover shield:

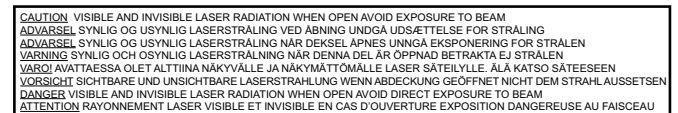
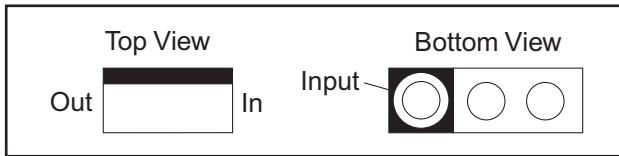


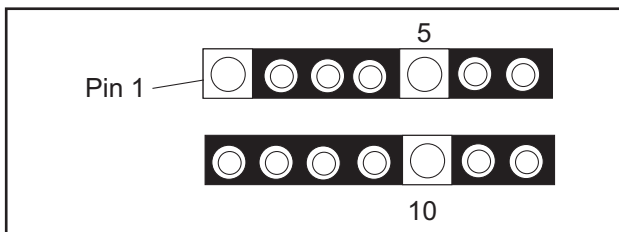
Figure 2-2

Circuit Board Indications

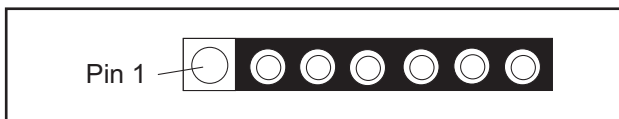
1. The output pin of the 3 pin Regulator ICs is indicated as shown.



2. For other ICs, pin 1 and every fifth pin are indicated as shown.

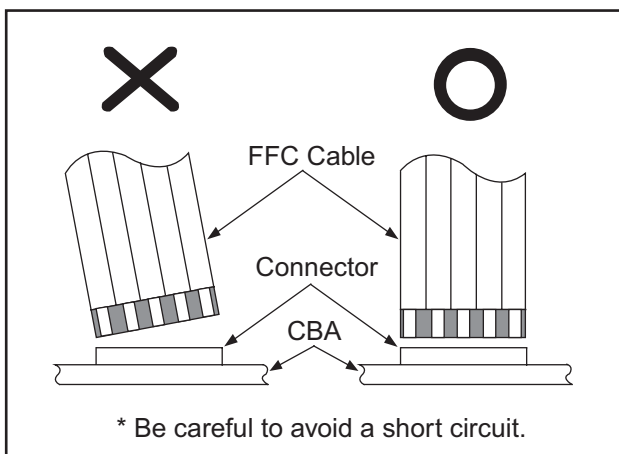


3. The 1st pin of every male connector is indicated as shown.



Instructions for Connectors

1. When you connect or disconnect the FFC (Flexible Foil Connector) cable, be sure to first disconnect the AC cord.
2. FFC (Flexible Foil Connector) cable should be inserted parallel into the connector, not at an angle.



Pb (Lead) Free Solder

When soldering, be sure to use the Pb free solder.

Information about lead-free soldering

Philips CE is producing lead-free sets from 1.1.2005 onwards.

IDENTIFICATION

Regardless of special logo (not always indicated)



One must treat all sets from **1 Jan 2005** onwards, according to the next rule:

Serial Number gives a 14-digit. Digit 5&6 shows the YEAR, and digit 7&8 shows the WEEK.

So from **0501** onwards=from 1 Jan 2005 onwards

Important note : In fact also products of year 2004 must be treated in this way as long as you avoid mixing solder-alloys (leaded/ lead-free). So best to always use SAC305 and the higher temperatures belong to this.

Due to lead-free technology some rules have to be respected by the workshop during a repair:

- Use only lead-free solder alloy Philips SAC305 with order code 0622 149 00106. If lead-free solder-paste is required, please contact the manufacturer of your solder-equipment. In general use of solder-paste within workshops should be avoided because paste is not easy to store and to handle.
- Use only adequate solder tools applicable for lead-free solder alloy. The solder tool must be able
 - To reach at least a solder-temperature of 400°C,
 - To stabilize the adjusted temperature at the solder-tip
 - To exchange solder-tips for different applications.
- Adjust your solder tool so that a temperature around **360°C - 380°C** is reached and stabilized at the solder joint. Heating-time of the solder-joint should not exceed ~ 4 sec. Avoid temperatures above 400°C otherwise wear-out of tips will rise drastically and flux-fluid will be destroyed. To avoid wear-out of tips switch off un-used equipment, or reduce heat.
- Mix of lead-free solder alloy / parts with leaded solder alloy / parts is possible but PHILIPS recommends strongly to avoid mixed solder alloy types (leaded and lead-free).
If one cannot avoid or does not know whether product is lead-free, clean carefully the solder-joint from old solder alloy and re-solder with new solder alloy (SAC305).
- Use only original spare-parts listed in the Service-Manuals. Not listed standard-material (commodities) has to be purchased at external companies.

Standard Notes for Servicing, Lead Free Requirements & Handling Flat Pack IC

- Special information for BGA-ICs:

- always use the 12nc-recognizable soldering temperature profile of the specific BGA (for desoldering always use the lead-free temperature profile, in case of doubt)
- lead free BGA-ICs will be delivered in so-called 'dry-packaging' (sealed pack including a silica gel pack) to protect the IC against moisture. After opening, dependent of MSL-level seen on indicator-label in the bag, the BGA-IC possibly still has to be baked dry. (MSL=Moisture Sensitivity Level). This will be communicated via AYS-website. Do not re-use BGAs at all.

- For sets produced before 1.1.2005 (except products of 2004), containing leaded solder-alloy and components, all needed spare-parts will be available till the end of the service-period. For repair of such sets nothing changes.

- On our website www.atyourservice.ce.Philips.com you find more information to:

- BGA-de-/soldering (+ baking instructions)
- Heating-profiles of BGAs and other ICs used in Philips-sets

You will find this and more technical information within the "magazine", chapter "workshop news".

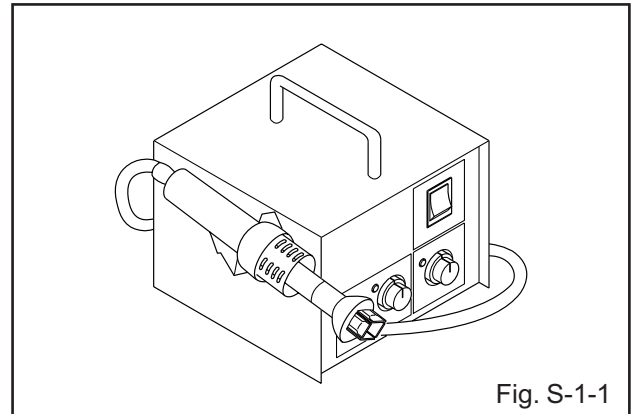
For additional questions please contact your local repair-helpdesk.

How to Remove / Install Flat Pack-IC

1. Removal

With Hot-Air Flat Pack-IC Desoldering Machine:

1. Prepare the hot-air flat pack-IC desoldering machine, then apply hot air to the Flat Pack-IC (about 5 to 6 seconds). (Fig. S-1-1)



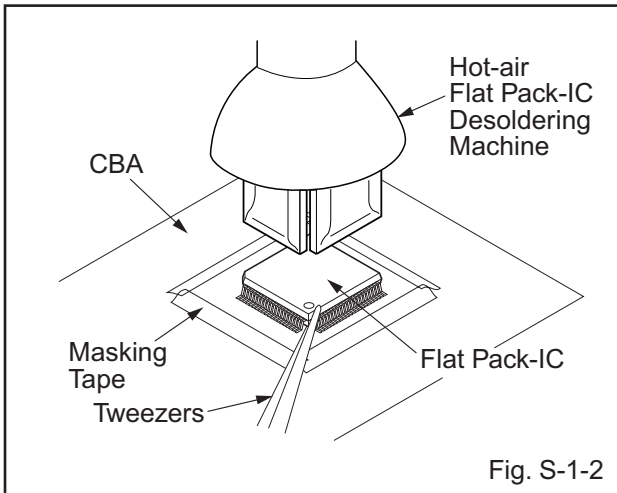
2. Remove the flat pack-IC with tweezers while applying the hot air.
3. Bottom of the flat pack-IC is fixed with glue to the CBA; when removing entire flat pack-IC, first apply soldering iron to center of the flat pack-IC and heat up. Then remove (glue will be melted). (Fig. S-1-6)
4. Release the flat pack-IC from the CBA using tweezers. (Fig. S-1-6)

CAUTION:

1. The Flat Pack-IC shape may differ by models. Use an appropriate hot-air flat pack-IC desoldering machine, whose shape matches that of the Flat Pack-IC.
2. Do not supply hot air to the chip parts around the flat pack-IC for over 6 seconds because damage to the chip parts may occur. Put masking tape around the flat pack-IC to protect other parts from damage. (Fig. S-1-2)

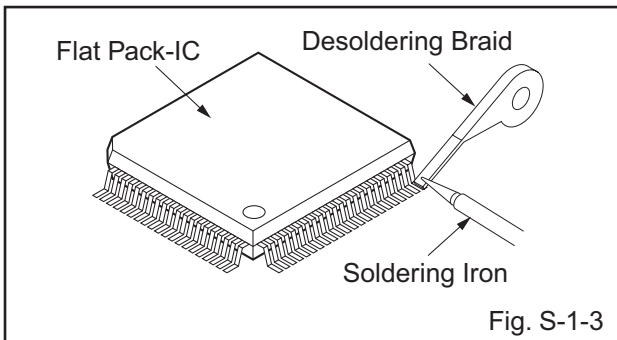
Standard Notes for Servicing, Lead Free Requirements & Handling Flat Pack IC

- The flat pack-IC on the CBA is affixed with glue, so be careful not to break or damage the foil of each pin or the solder lands under the IC when removing it.

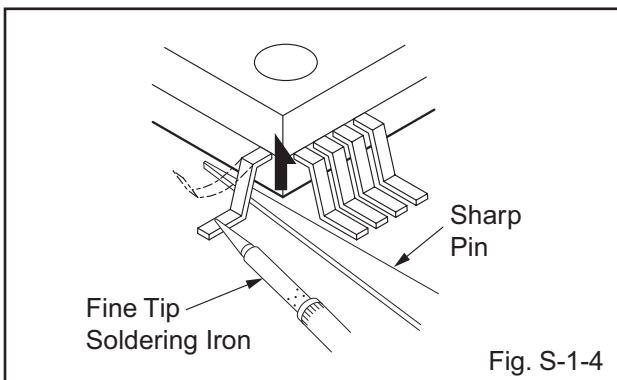


With Soldering Iron:

- Using desoldering braid, remove the solder from all pins of the flat pack-IC. When you use solder flux which is applied to all pins of the flat pack-IC, you can remove it easily. (Fig. S-1-3)



- Lift each lead of the flat pack-IC upward one by one, using a sharp pin or wire to which solder will not adhere (iron wire). When heating the pins, use a fine tip soldering iron or a hot air desoldering machine. (Fig. S-1-4)



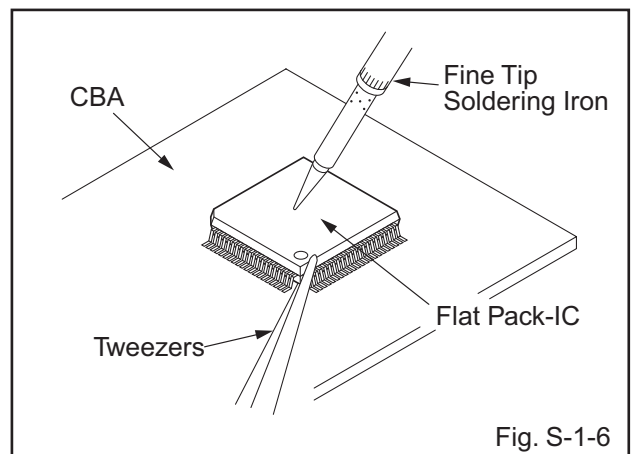
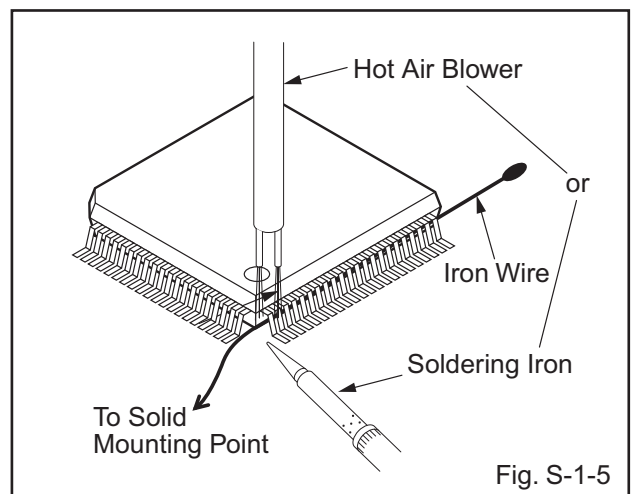
- Bottom of the flat pack-IC is fixed with glue to the CBA; when removing entire flat pack-IC, first apply soldering iron to center of the flat pack-IC and heat up. Then remove (glue will be melted). (Fig. S-1-6)

- Release the flat pack-IC from the CBA using tweezers. (Fig. S-1-6)

With Iron Wire:

- Using desoldering braid, remove the solder from all pins of the flat pack-IC. When you use solder flux which is applied to all pins of the flat pack-IC, you can remove it easily. (Fig. S-1-3)
- Affix the wire to a workbench or solid mounting point, as shown in Fig. S-1-5.
- While heating the pins using a fine tip soldering iron or hot air blower, pull up the wire as the solder melts so as to lift the IC leads from the CBA contact pads as shown in Fig. S-1-5.
- Bottom of the flat pack-IC is fixed with glue to the CBA; when removing entire flat pack-IC, first apply soldering iron to center of the flat pack-IC and heat up. Then remove (glue will be melted). (Fig. S-1-6)
- Release the flat pack-IC from the CBA using tweezers. (Fig. S-1-6)

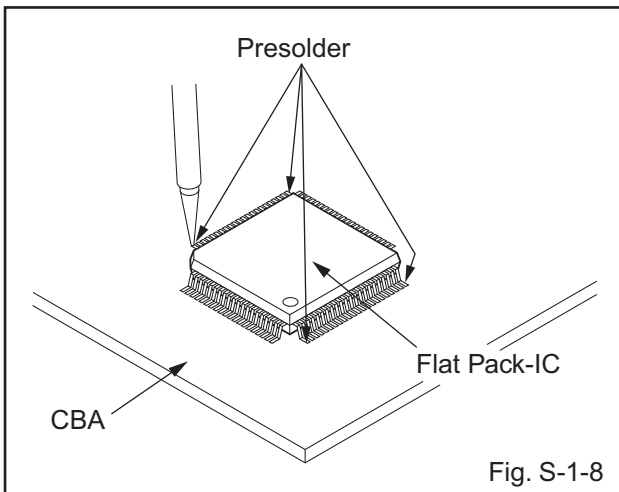
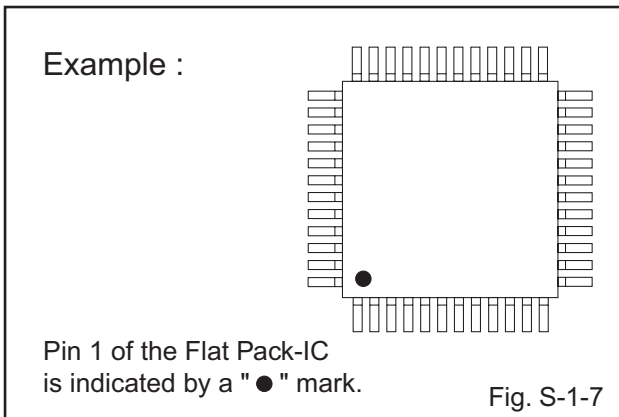
Note: When using a soldering iron, care must be taken to ensure that the flat pack-IC is not being held by glue. When the flat pack-IC is removed from the CBA, handle it gently because it may be damaged if force is applied.



Standard Notes for Servicing, Lead Free Requirements & Handling Flat Pack IC

2. Installation

1. Using desoldering braid, remove the solder from the foil of each pin of the flat pack-IC on the CBA so you can install a replacement flat pack-IC more easily.
2. The "●" mark on the flat pack-IC indicates pin 1. (See Fig. S-1-7.) Be sure this mark matches the 1 on the PCB when positioning for installation. Then presolder the four corners of the flat pack-IC. (See Fig. S-1-8.)
3. Solder all pins of the flat pack-IC. Be sure that none of the pins have solder bridges.



Instructions for Handling Semi-conductors

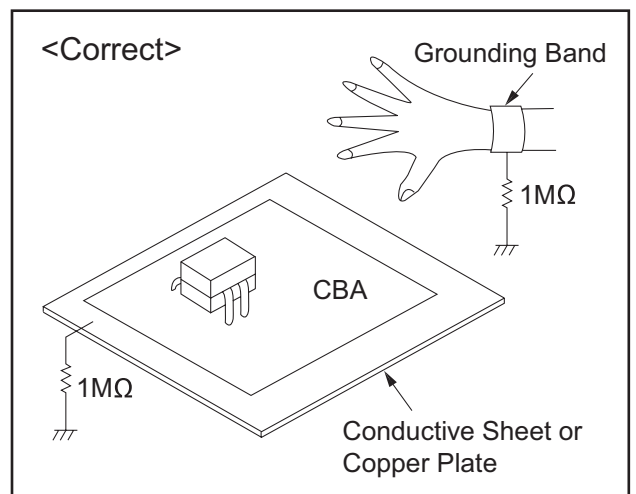
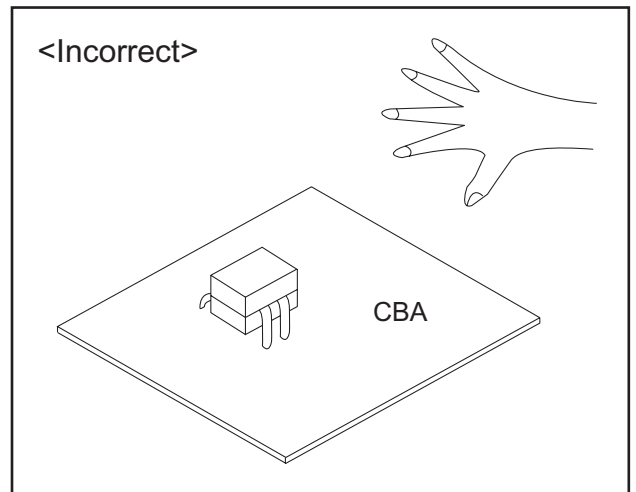
Electrostatic breakdown of the semi-conductors may occur due to a potential difference caused by electrostatic charge during unpacking or repair work.

1. Ground for Human Body

Be sure to wear a grounding band (1 MΩ) that is properly grounded to remove any static electricity that may be charged on the body.

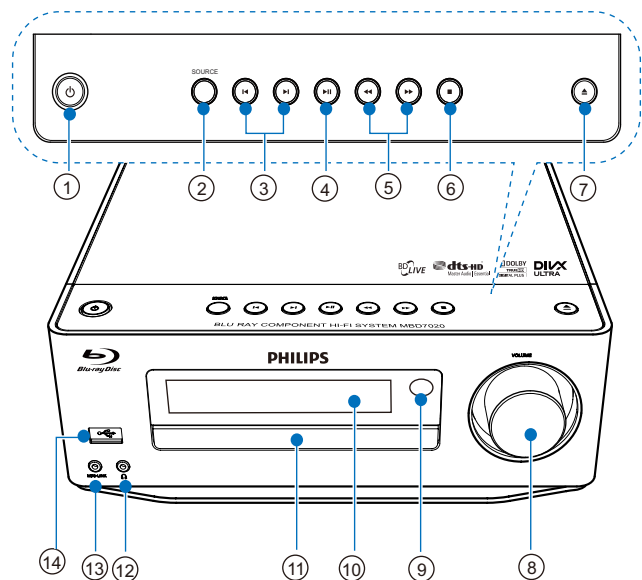
2. Ground for Workbench

Be sure to place a conductive sheet or copper plate with proper grounding (1 MΩ) on the workbench or other surface, where the semi-conductors are to be placed. Because the static electricity charge on clothing will not escape through the body grounding band, be careful to avoid contacting semi-conductors with your clothing.



*The following excerpt of the DFU/QSG serves as an introduction to the set. The Complete Direction for Use can be download in different languages from the internet site of Philips Customer care Center : www.support.philips.com

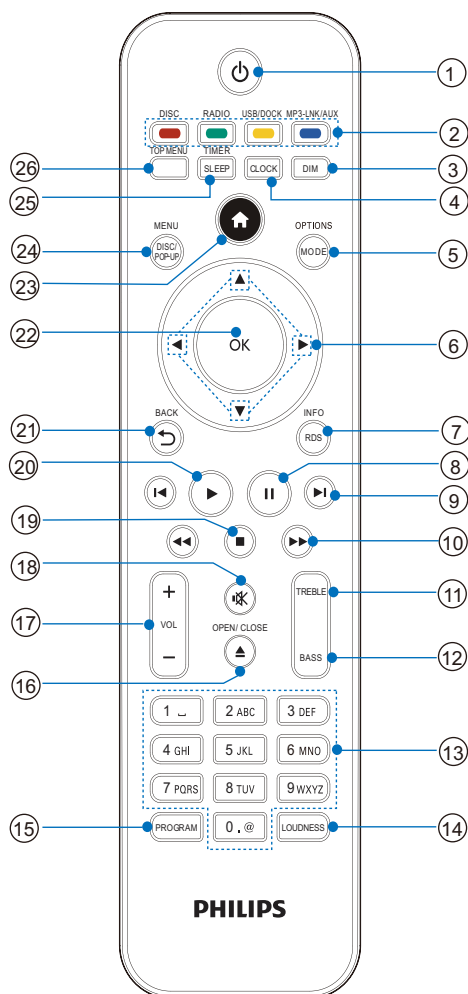
Overview of the main unit



- ①
 - Turn on this product or switch to Eco Power standby mode.
 - When EasyLink is enabled, press and hold for at least three seconds to turn all connected HDMI CEC compliant devices to standby.
 - (Press and hold) switch between normal standby mode and Eco Power standby mode.
- ② SOURCE
 - Select a source.
- ③
 - Skip to the previous/next track or radio station.
 - Skip to the previous/next title or chapter.
- ④
 - Start or pause play.
- ⑤
 - Search backward or forward.
 - Tune to a radio station.
- ⑥
 - Stop play.
 - (Press and hold) Erase a program.
- ⑦
 - Open or close the disc compartment.
- ⑧ VOLUME
 - Adjust volume.
 - Adjust time.
















- ⑨ IR sensor
 - Detect signals from the remote control. Always point the remote control at the IR sensor.
- ⑩ Display panel
- ⑪ Disc compartment
- ⑫
 - Headphone socket.
- ⑬ MP3 LINK
 - Connect to an external audio device.
- ⑭
 - Connect to a USB flash drive.

Remote control



Direction of Use

Remote Control

- ① 
 - Turn on this product or switch to Eco Power standby mode.
 - When EasyLink is enabled, press and hold for at least three seconds to turn all connected HDMI CEC compliant devices to standby.
 - (Press and hold) switch between normal standby mode and Eco Power standby mode.
- ② Source and color buttons
 - Select a source.
 - BD-live: Select tasks or options.
- ③ DIM
 - Select a brightness level for the display panel on the main unit.
 - (Press and hold) turn on or off the LED light at the bottom of the unit and at the volume knob.
- ④ CLOCK
 - Set the clock.
 - Display the set clock.
- ⑤ MODE/OPTIONS
 - Select repeat play modes.
 - Select shuffle play modes.
 - Access options for the current activity or selection.
- ⑥ 
 - Navigate through the menus.
 -   : Search forward or backward for a radio station.
 -   : Tune to a radio station.
- ⑦ RDS/INFO (RDS function unavailable for this version)
 - Display the current status or the disc information.
 - Display the media information (data disc/USB device).
- ⑧ 
 - Pause play.
- ⑨ 
 - Skip to the previous or next title, chapter, or track.
 - Skip to the previous/next title or chapter.
- ⑩ 
 - Search backward or forward.
 - Tune to a radio station.
- ⑪ TREBLE
 - Enable treble adjustment.
- ⑫ BASS
 - Enable bass adjustment.
- ⑬ Alphanumeric buttons
 - Select an item to play.
 - Enter numbers/letters/text.
- ⑭ LOUDNESS
 - Turn on or off automatic loudness adjustment.
- ⑮ PROGRAM
 - Program radio stations.
- ⑯  OPEN/CLOSE
 - Open or close the disc compartment.
- ⑰ VOL +/-
 - Adjust volume.
 - Adjust time.
 - Adjust the bass/treble level.
- ⑱ 
 - Mute or restore volume.
- ⑲ 
 - Stop play.
- ⑳ 
 - Start or resume play.
- ㉑  BACK
 - Return to a previous display menu.
- ㉒ OK
 - Confirm an entry or selection.
- ㉓ 
 - Access the home menu of this product.
- ㉔ DISC/POP-UP/MENU
 - BD: Access or exit the pop-up menu.
 - DVD: Access or exit the disc menu.
- ㉕ SLEEP/TIMER
 - Set the sleep timer.
 - Set the alarm timer.
- ㉖ TOP MENU
 - BD: Display the top menu.
 - DVD: Display the title menu.

3 Connect

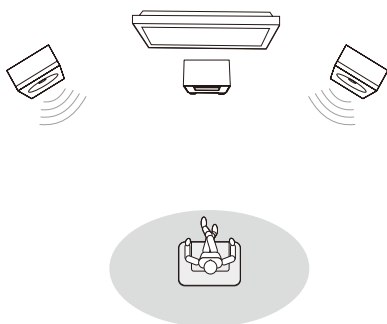
Make the following connections to use this product.

Preparations

- 1 Place the apparatus near to the TV.
- 2 Place the front left and right speakers at equal distance from the TV and at an angle of approximately 45 degrees from the listening position.

Note

- To avoid magnetic interference or unwanted noise, never place this apparatus and speakers too close to any radiation devices.



Basic connections:

- Speakers
- Video
- Audio
- Power

Optional connections:

- Route audio to other devices
 - HDMI-compliant AV receiver/ amplifier
 - Multi-channel AV amplifier/receiver
 - Digital AV amplifier/receiver
 - Analog stereo system
- FM antenna
- USB flash drive
- iPod/iPhone dock (compatible dock: DCK3060; not supplied)
- Wired/Wireless network

Note

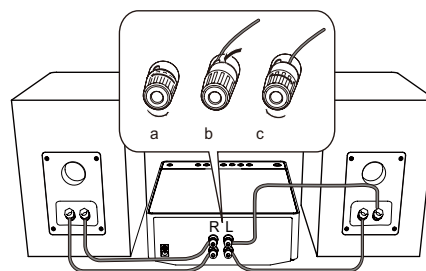
- Refer to the type plate at the back or bottom of the product for identification and supply ratings.
- Before you make or change any connections, ensure that all the devices are disconnected from the power outlet.

Connect speakers

Note

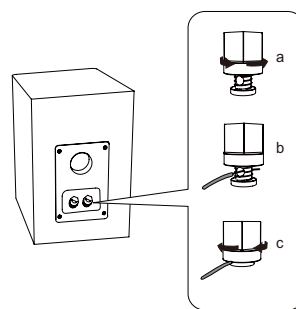
- Insert the stripped portion of each speaker wire into the socket completely.
- For optimal sound, use the supplied speakers only.
- Connect only speakers with impedance that is the same or higher than the supplied speakers.
- The DEMO jack is only applicable to the demo unit that is not included in the apparatus. Do not attempt to connect any other device to the apparatus through this jack.

For the main unit side:



- 1 Unscrew the speaker connectors.
- 2 Insert fully the red end of a speaker cable into the left red (+) connector.
- 3 Screw the left red (+) connector to secure the cable.
- 4 Insert fully the silver end of a speaker cable into the left black (-) connector.
- 5 Screw the left black (-) connector to secure the cable.
- 6 Repeat steps 2-5 to insert the other speaker cable into the right connectors.

For the speaker side:



- 1 Unscrew the speaker connectors.
- 2 For the left speaker, identify the speaker cable that is connected to the left connectors on the main unit.
- 3 Insert fully the red end of the speaker cable into the red (+) connector.
- 4 Screw the red (+) connector to secure the cable.

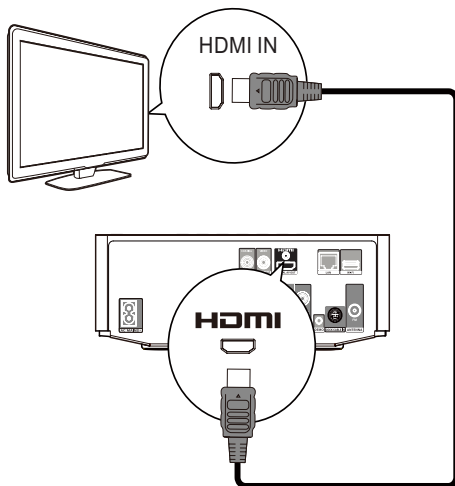
- 5 Insert fully the silver end of the speaker cable into the black(-) connector.
- 6 Screw the black(-) connector to secure the cable.
- 7 Repeat steps 2-6 for the right speaker

Connect video/audio cables

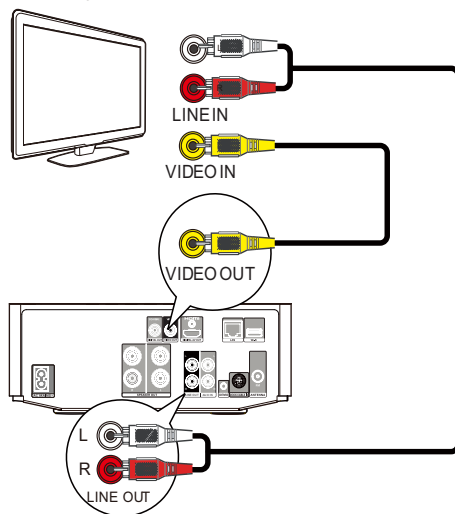
Select the best video connection that the TV can support.

- Option 1: Connect to the HDMI jack (for an HDMI, DVI or HDCP-compliant TV).
- Option 2: Connect to the composite video jack (for a standard TV).

Option 1: Connect to the HDMI jack



Option 2: Connect to the composite video jack



- 1 Connect a composite video cable to:
 - the VIDEO jack on this product.
 - the VIDEO input jack on the TV.
- 2 Connect the audio cables to:
 - the LINE OUT/AUDIO-L/R jacks on this product.
 - the AUDIO input jacks on the TV.

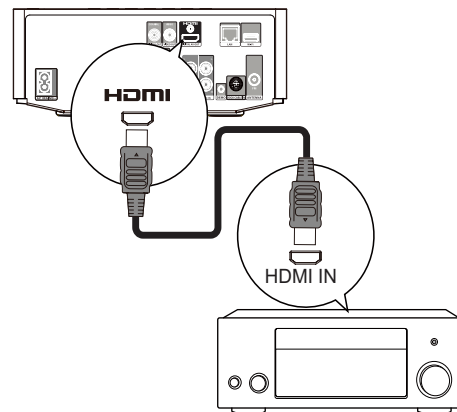
Tip

- The video input jack on the TV might be labeled as A/V IN, VIDEO IN, COMPOSITE or BASEBAND.

Route audio to other devices

You can route the audio from this product to other devices.

Connect to an HDMI-compliant AV receiver/amplifier

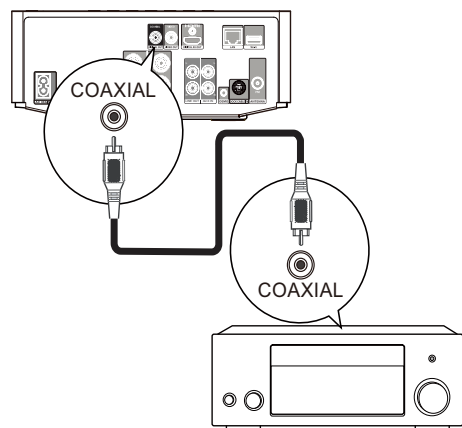


- 1 Connect an HDMI cable (not supplied) to:
 - the HDMI jack on this player.
 - the HDMI jack input jack on the device.

Tip

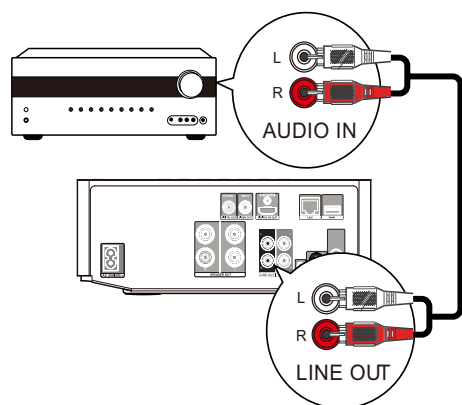
- The HDMI connection provides best audio quality.

Connect to a digital AV amplifier/
receiver



- 1 Connect a coaxial cable (not supplied) to:
 - the COAXIAL jack on this product.
 - the COAXIAL/DIGITAL input jack on the device.

Connect an analogue stereo system

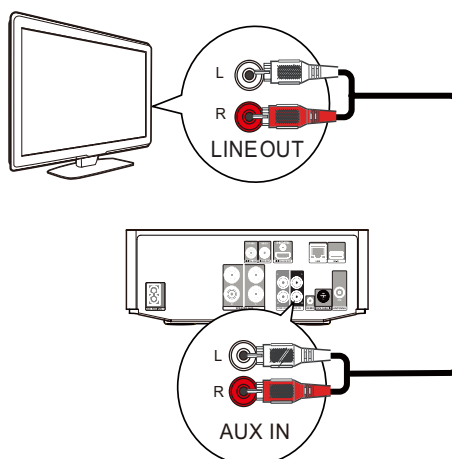


- 1 Connect the audio cables to:
 - the LINE OUT/AUDIO -L/R jacks on this product.
 - the AUDIO input jacks on the device.

Route audio from other
devices

Route audio from TV or other
devices

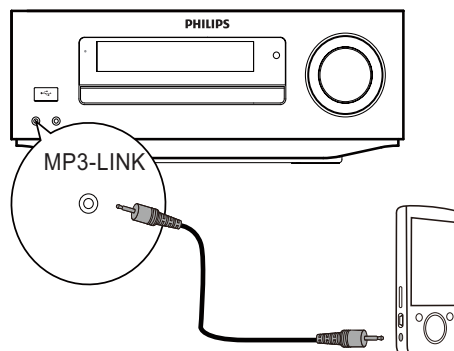
Use this product to play audio from the TV or other device such as a cable box.



- Tip**
- Press MP3 LINK/AUX to select the audio output of your connection.

Listen to an audio player

You can listen to an audio player through this unit.

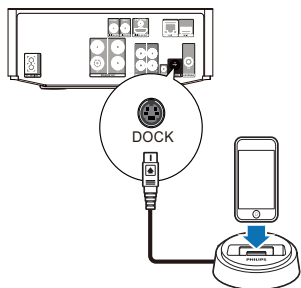


- Connect the supplied MP3 Link cable to the MP3-LINK socket and to the headphone socket on the audio player.

- Tip**
- Press MP3 LINK/AUX to select the audio output of your connection.

Connect an iPod / iPhone dock

With the connected iPod/iPhone dock, you can charge or listen to music from your iPod/iPhone through this unit.



- Connect a dock (not supplied) to the DOCK socket on this unit.

Tip

- Press USB / DOCK to select the audio output of your connection.

Connect FM antenna

Tip

- For optimal reception, fully extend and adjust the position of the antenna.
- For better FM stereo reception, connect an outdoor FM antenna to the FM jack.
- The unit does not support MW radio reception.



- 1 Connect the supplied FM wire antenna to the FM socket on the unit.



Connect a USB device

- 1 Connect a USB device to the  (USB) jack on the front panel of this product.

Note

- Press , and select [Browse USB] in the menu to access the content and play the files.
- Connect a USB device only to the  jack on the front panel of this product.
- Philips does not guarantee compatibility with all USB devices.

Connect a network

With a wired or wireless connection (see “Get started” > “Setup a network”), you can connect this product to the Internet for software update/BD Live.

Note

- Internet access to Philips website for software update may not be allowed, depending on the router you use or the Internet Service Provider's policy. Contact your Internet Service Provider for more information.

Connect power

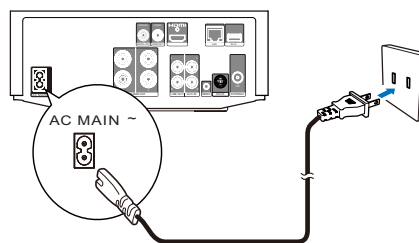
Caution

- Risk of product damage! Ensure that the power supply voltage corresponds to the voltage printed on the back of the unit.
- Before connecting the AC power cord, ensure you have completed all other connections.

Note

- The type plate is located on the bottom of the product.

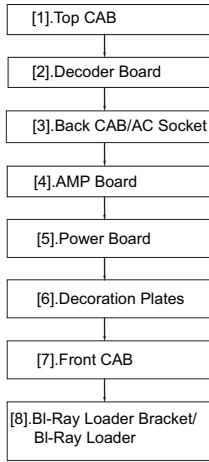
- 1 Connect the AC power cable to:
 - this product.
 - the wall socket.
 - This product is ready to be set up for use.



Cabinet Disassembly Instructions

1. Disassembly Flowchart

This flowchart indicates the disassembly steps to gain access to item(s) to be serviced. When reassembling, follow the steps in reverse order. Bend, route, and dress the cables as they were originally.



2. Disassembly Method

ID/Loc. NO.	Part	Removal		
		Fig.NO.	Remove/Unhook /Unlock/Release/ Unplug/Desolder	Note
[1]	Top CAB	D1	7(A01) D3*12 BA	
[2]	Decoder Board	D2	2(A02)D3X8 PA 3(A03)D3X8 BA	
[3]	Back CAB AC Socket	D3	5 (A04) D3X5 PMTT 1 (A05) D3X8 BA 2 (A06) D3X8 PA	
[4]	AMP Board	D4	1 (A07) D3X8 BM 1 (A08) D3X5 PMTT	
[5]	Power Board	D5	1 (A09) D3X8 BA	
[6]	Decoration Plates	D6	2 (A10) D3X8 FA	
[7]	Front CAB	D7		
[8]	BI-Ray Loader Bracket/BI-Ray Loader	D8	4 (A011) D3X5 PM 4 (A012) D3X12 BA	

Note:

- (1) Identification (location) No. of parts in the figures
- (2) Name of the part
- (3) Figure Number for reference
- (4) Identification of parts to be removed, unhooked, unlocked, released, unplugged, unclamped, or desoldered.

Axx = Screw, CNxx/Jxx/CONxx = Connector
D3.5X12BA is specification of screw.

* = Unhook, Unlock, Release, Unplug, or Desolder
e.g. 7(A01) = seven Screws

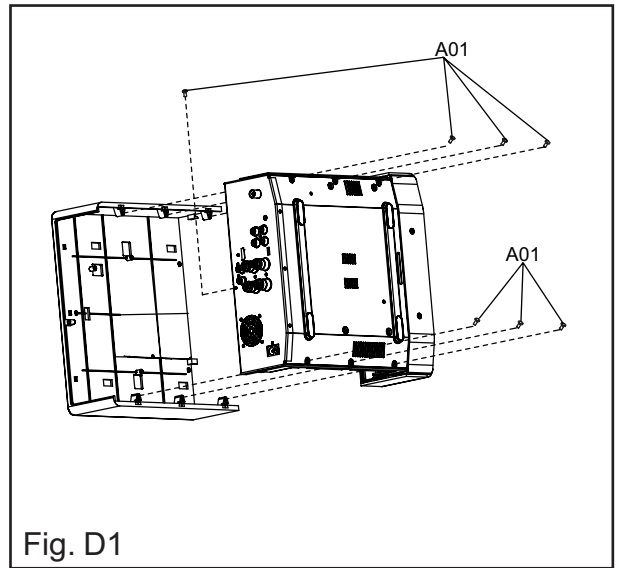


Fig. D1

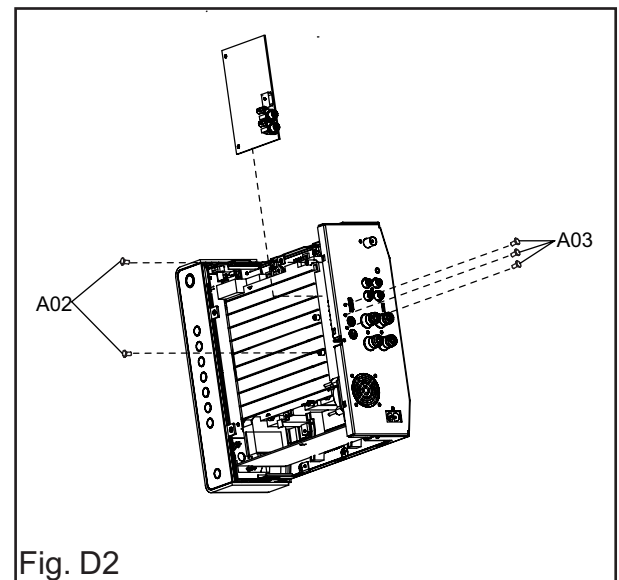
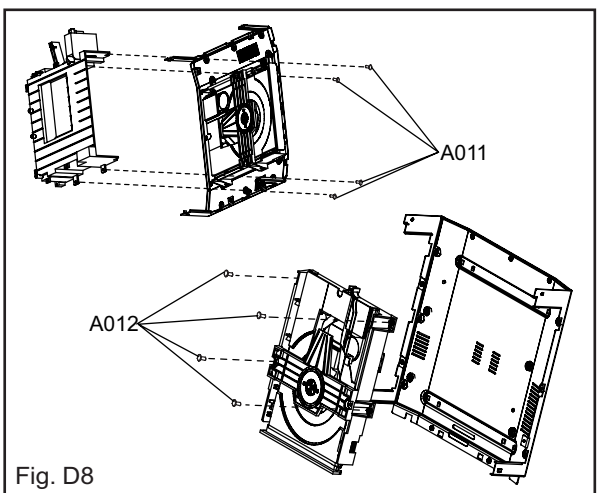
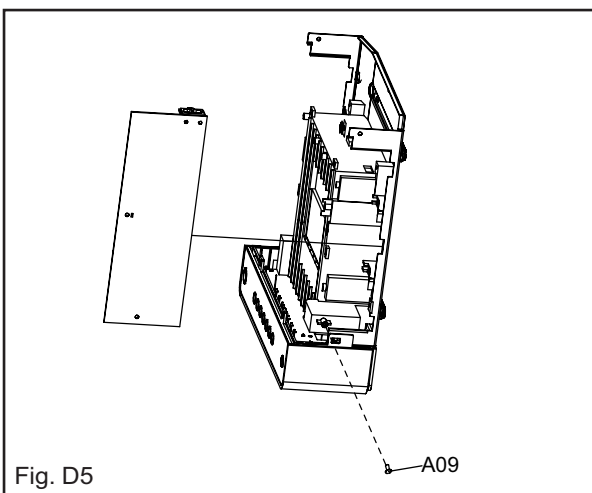
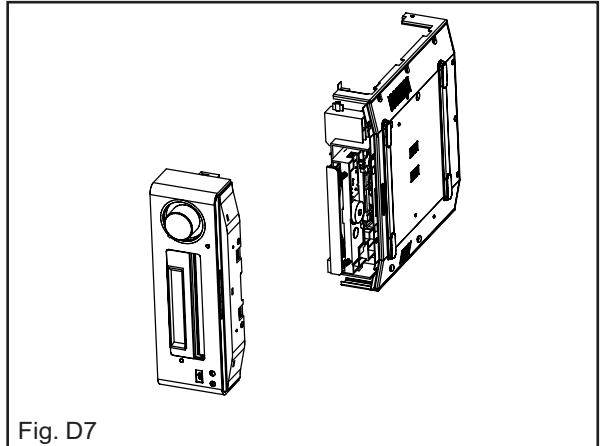
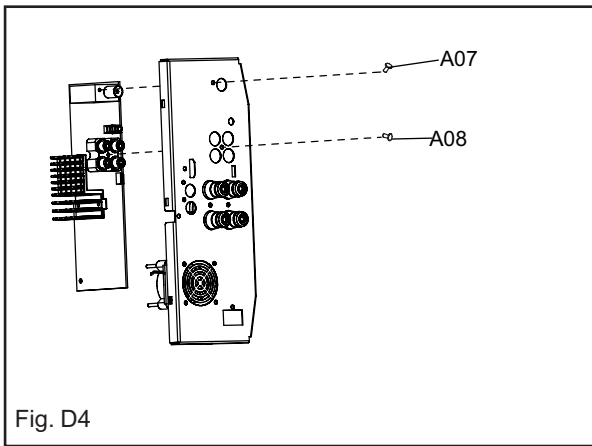
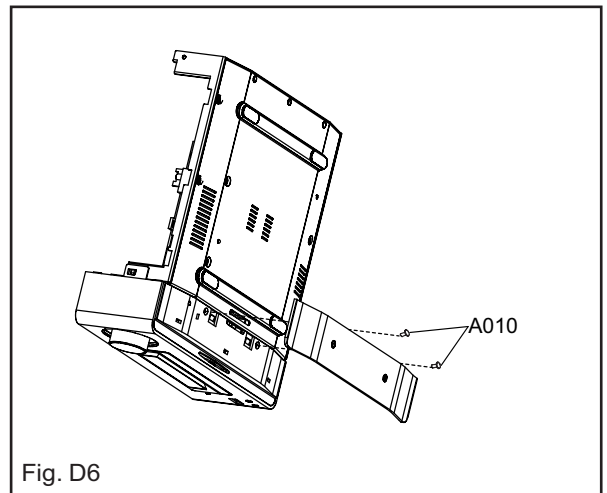
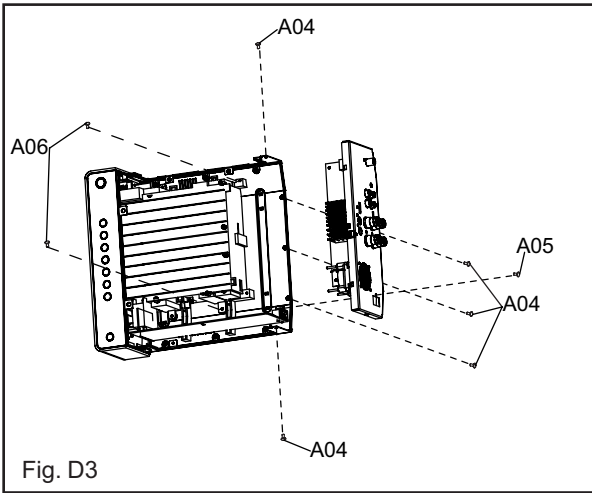


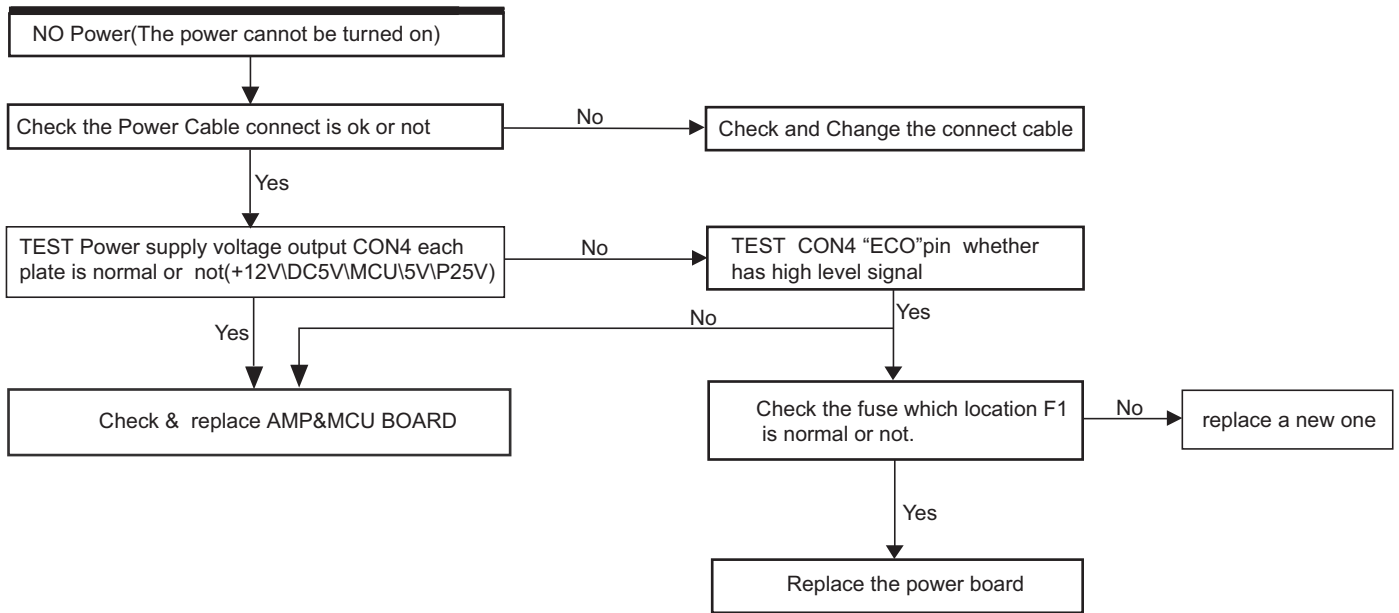
Fig. D2

Cabinet Disassembly Instructions

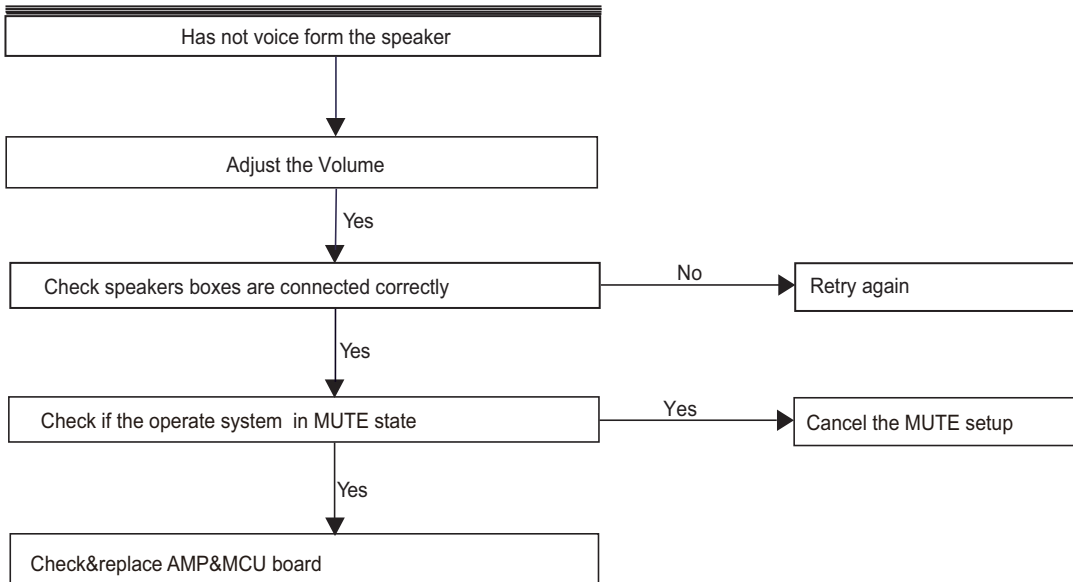


Troubleshooting

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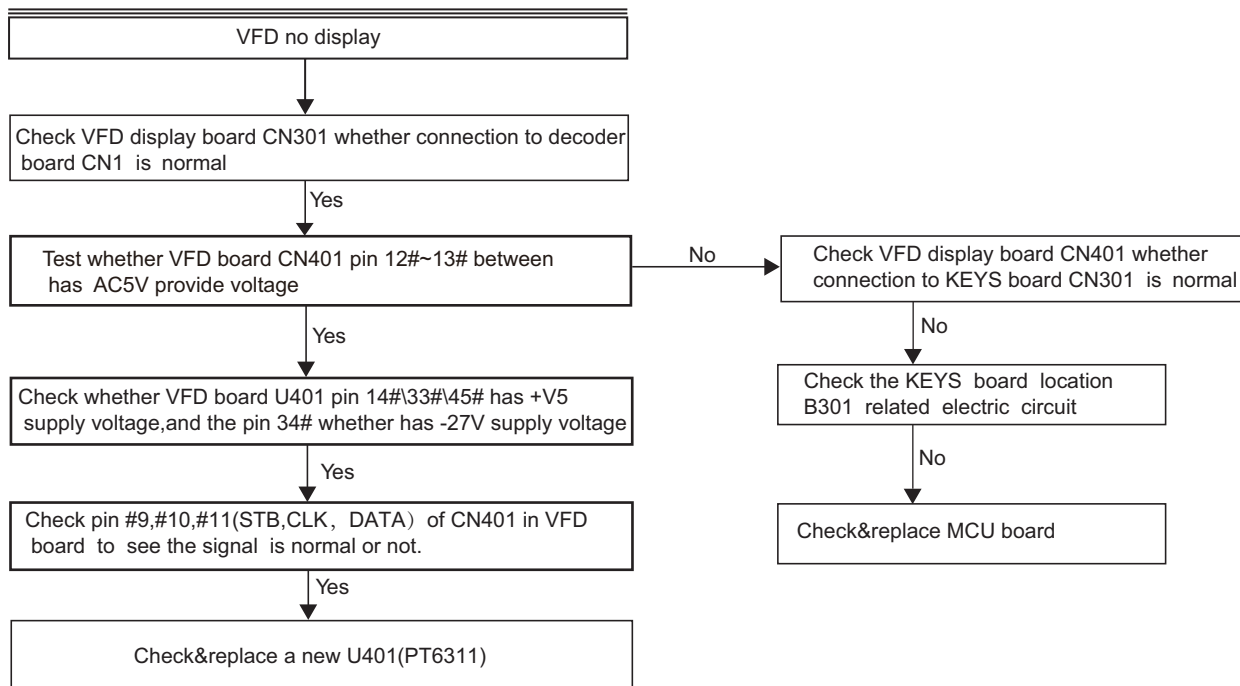


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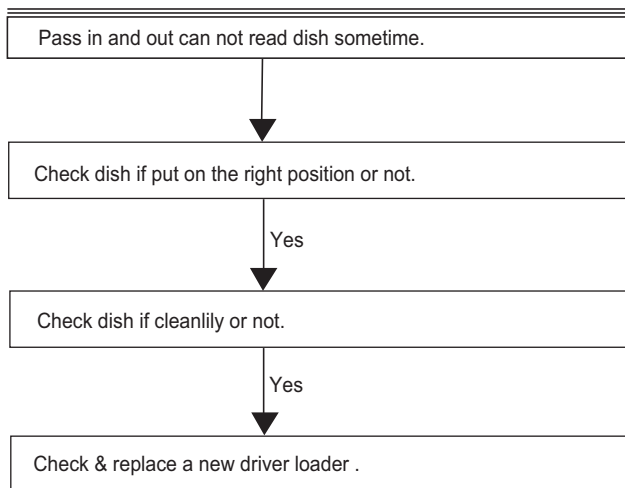


Troubleshooting

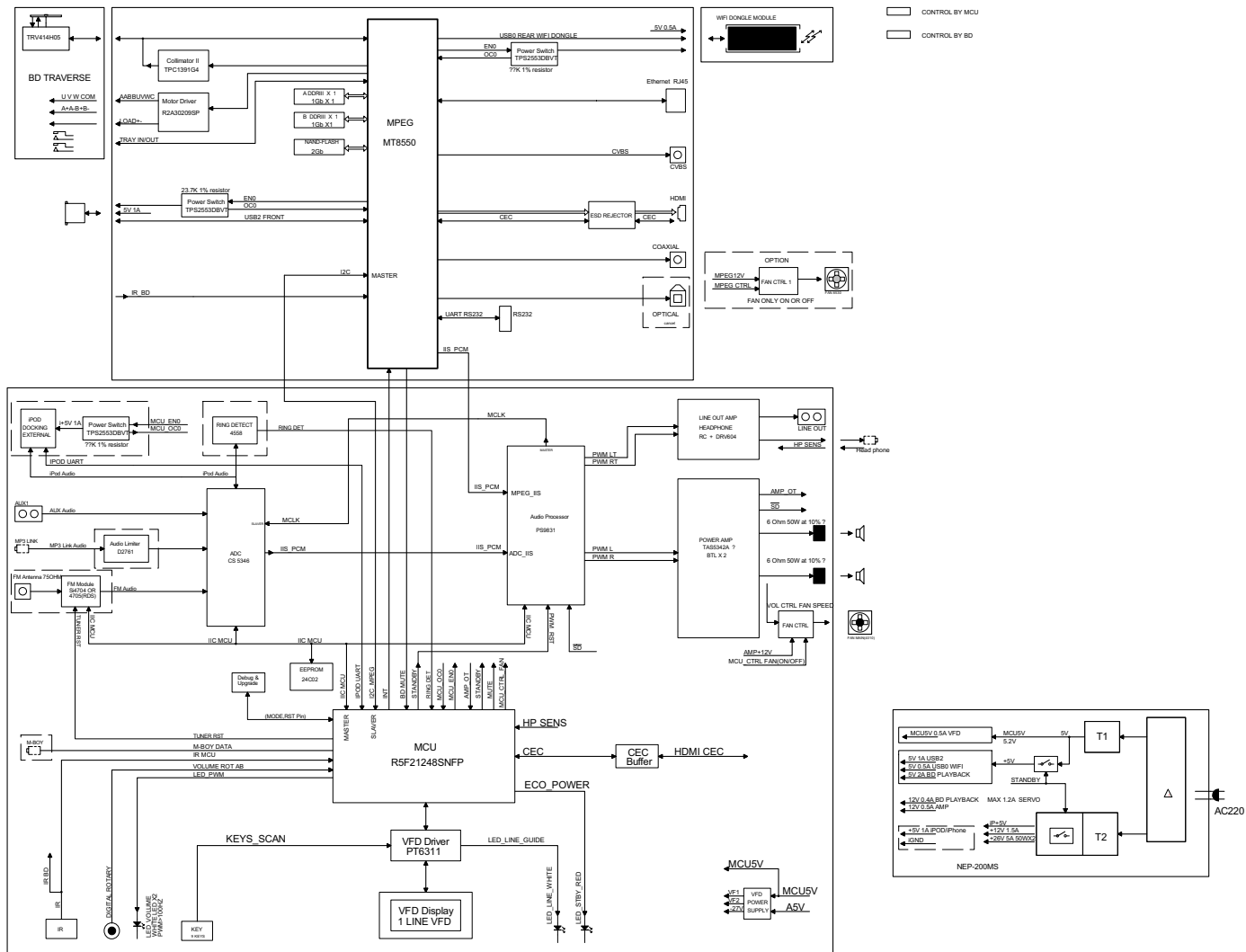
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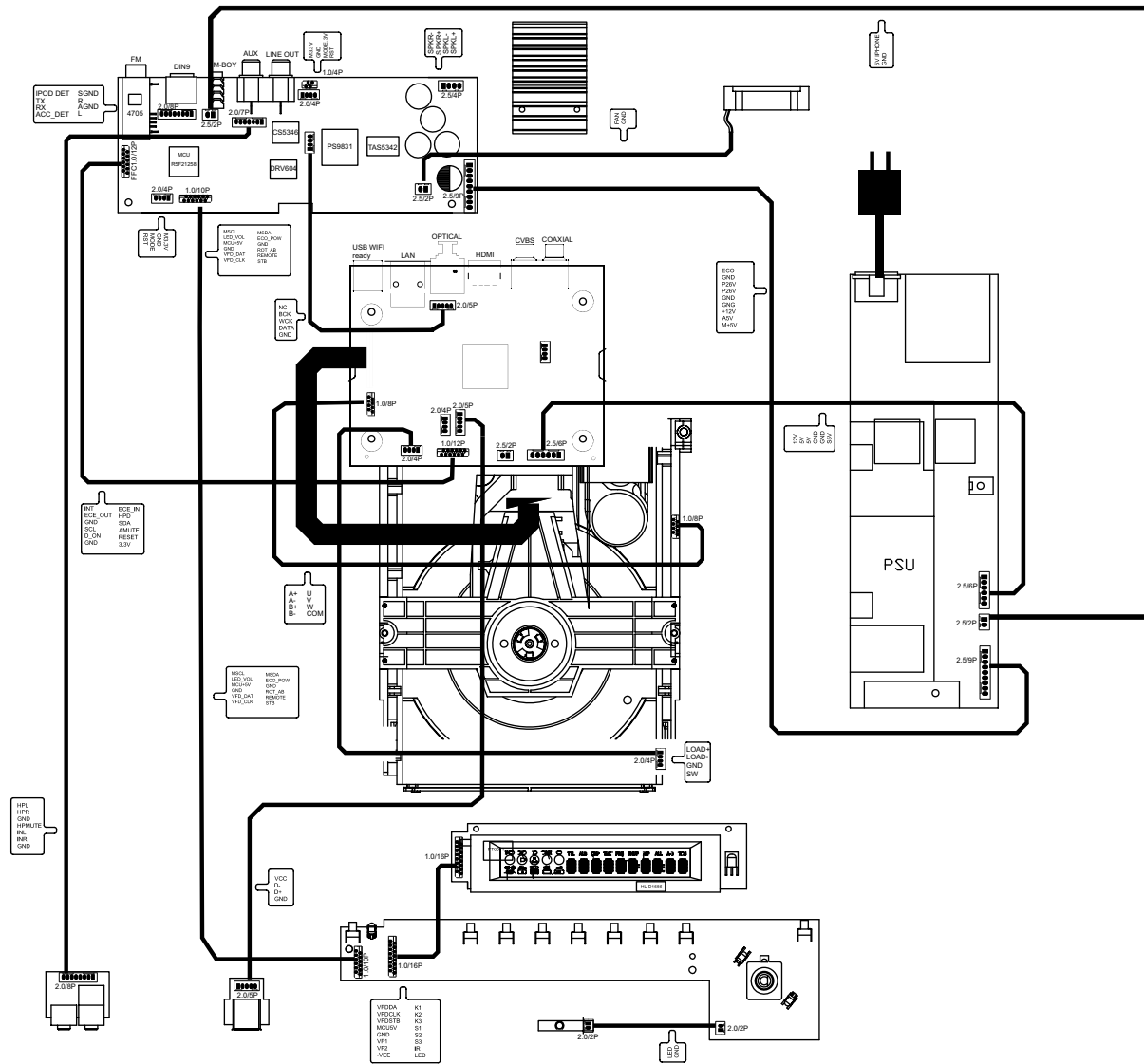
FLOW CHART NO.4



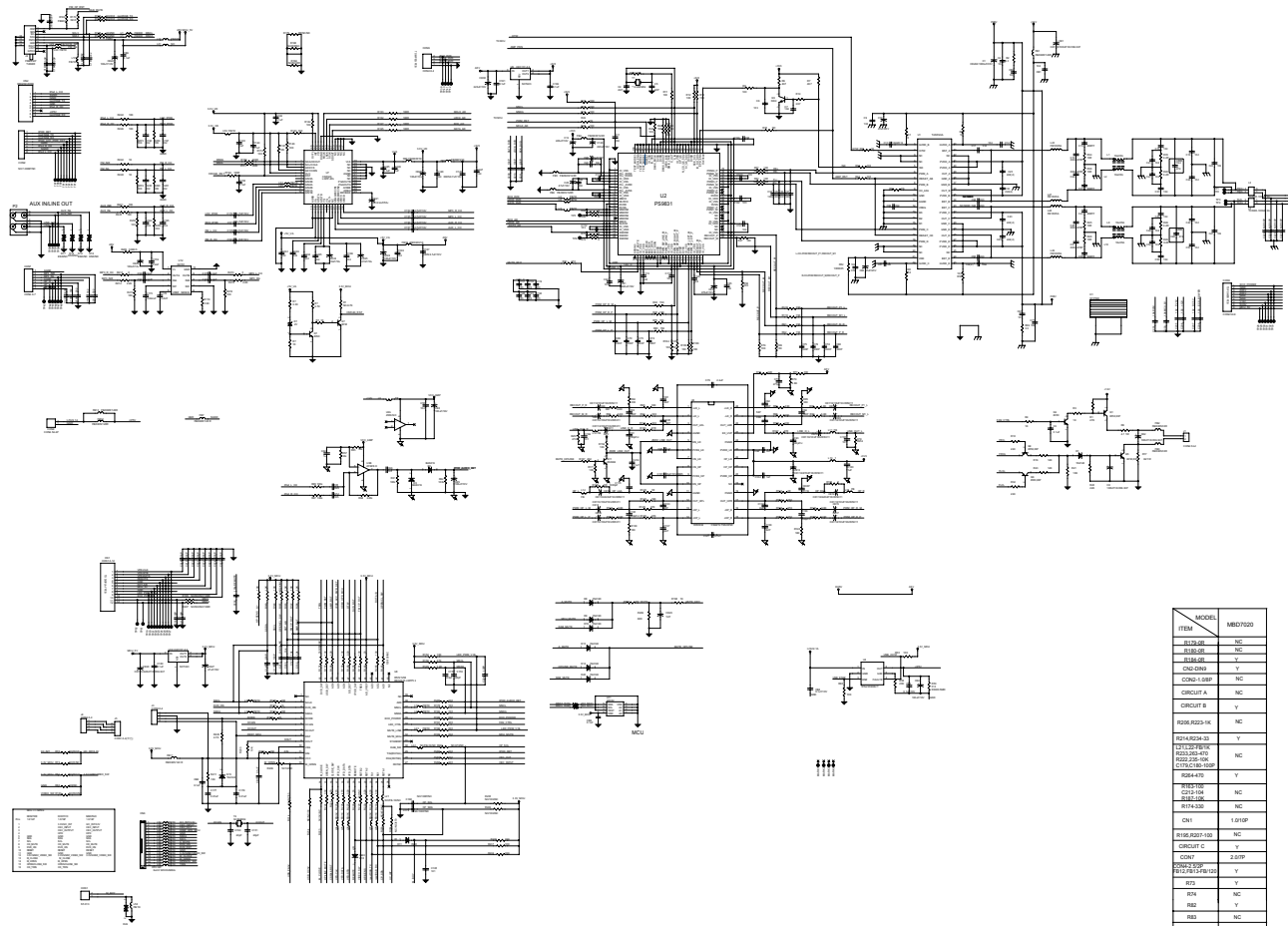
Block Diagram



Wiring Diagram



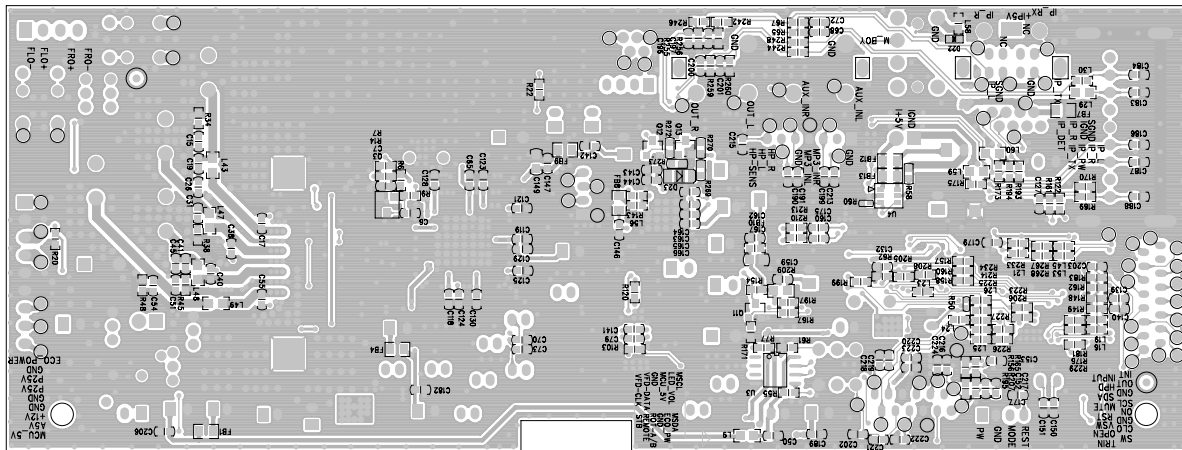
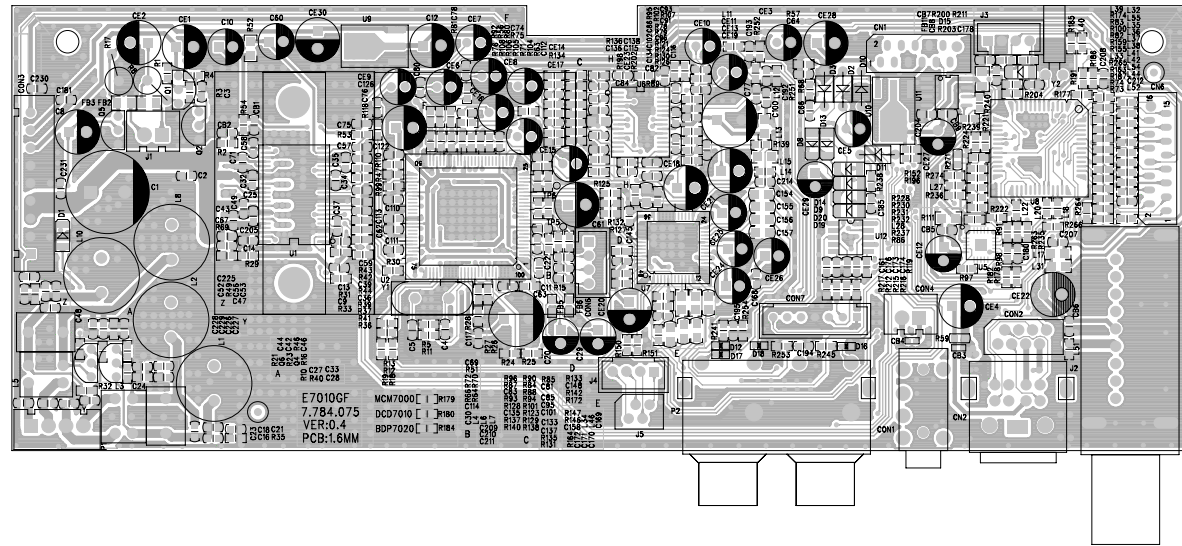
Amp Board -- Circuit Diagram

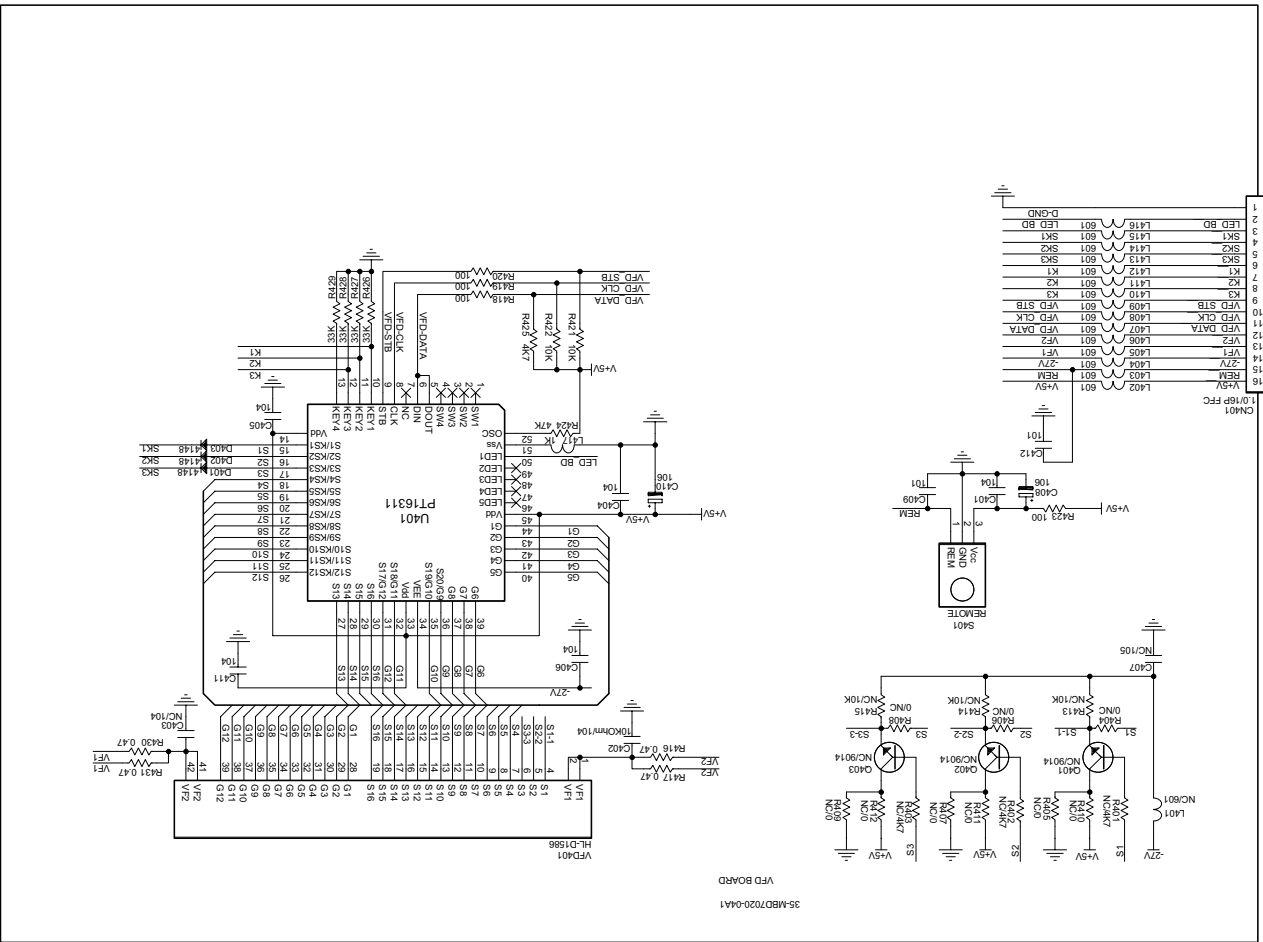


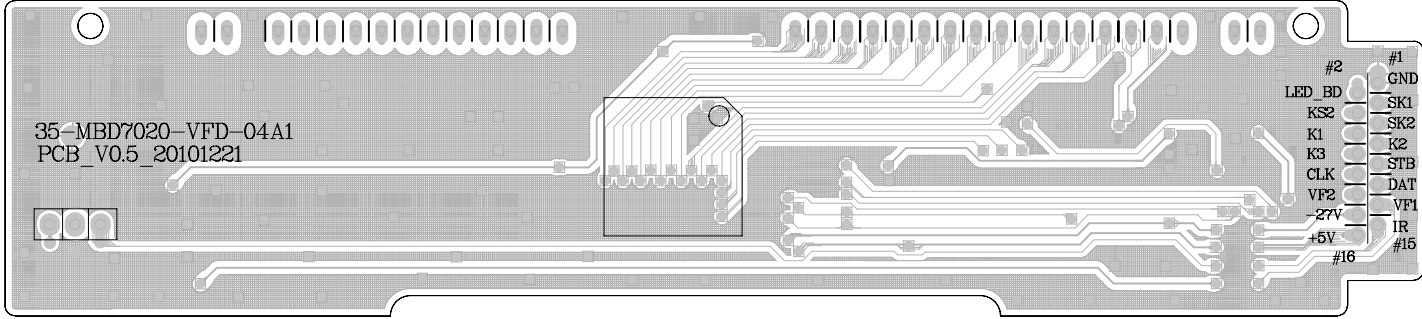
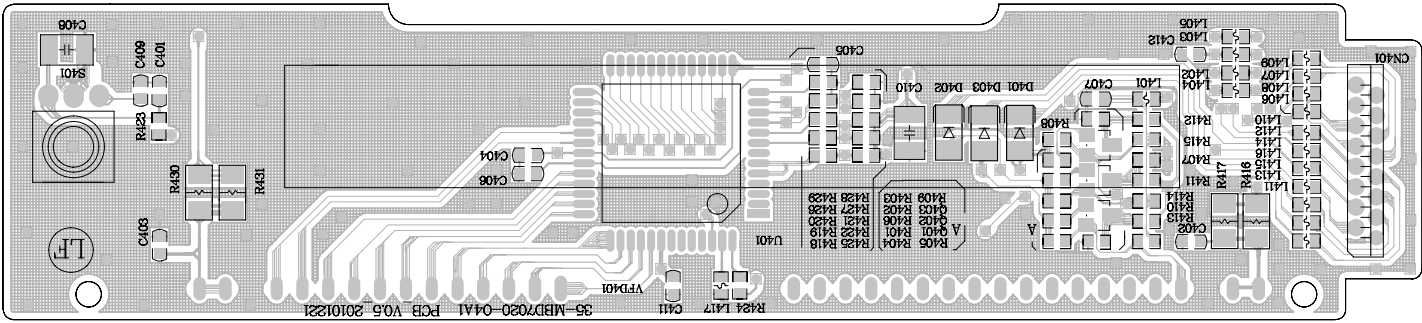
MODEL	MR07100
ITEM	
R123-20	NC
R123-25	NC
J123-20	Y
COND-200	Y
COND-1.00P	NC
CIRCUIT A	NC
CIRCUIT B	Y
R006-R223-10	NC
R214-R234-10	Y
R211-R232-10	NC
R222-R233-10	NC
R215-R236-10	Y
R244-R45	Y
R252-100	NC
R211-100	NC
R174-300	NC
CA1	1.010P
R162-R227-100	NC
CIRCUIT C	NC
COND	2.010P
COND 2.01P	Y
R174-R175-100	Y
R73	Y
R74	NC
R82	Y
R83	NC
R100	NC
ONE	1.010P

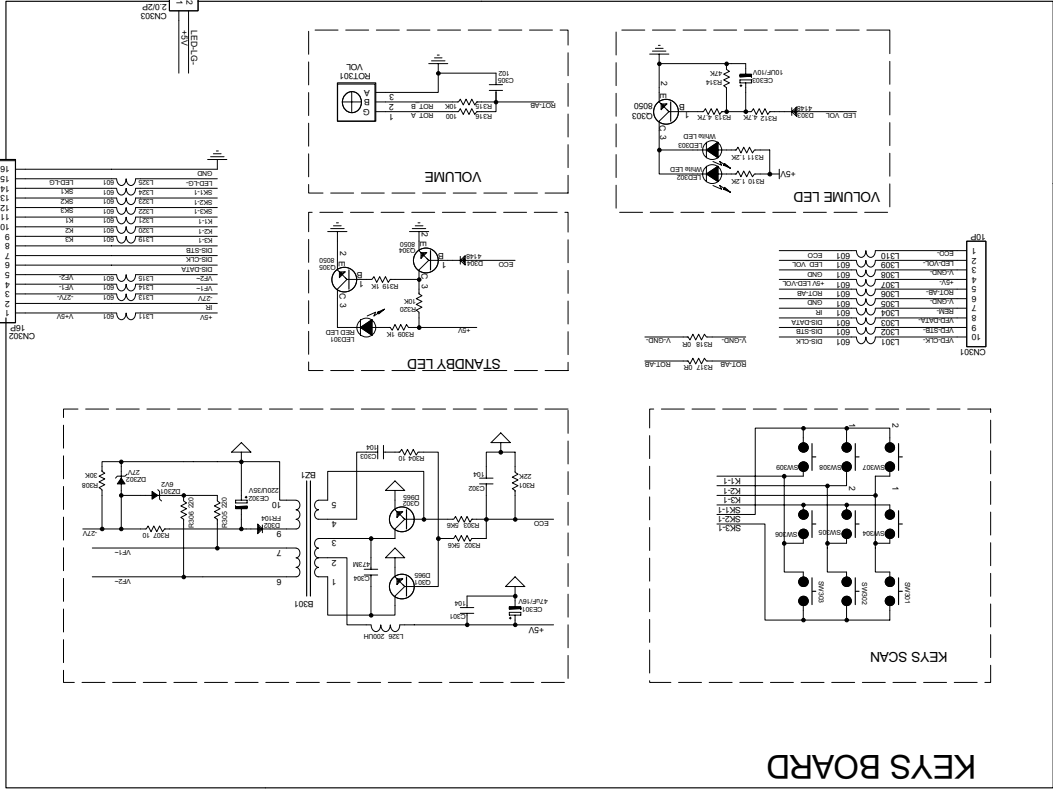
ITEM	FUNCTION	FM	DAB	NOTE
R232-20	Y	NC	FM/NET	
R233-20	NC	Y	DAB/NET	
R173-R175-300	Y	NC	FM/DG	
R100-R101-300	NC	Y	FREQ/TWT	10.00
L17-F800	Y	Y		
L17-F800	NC	NC		

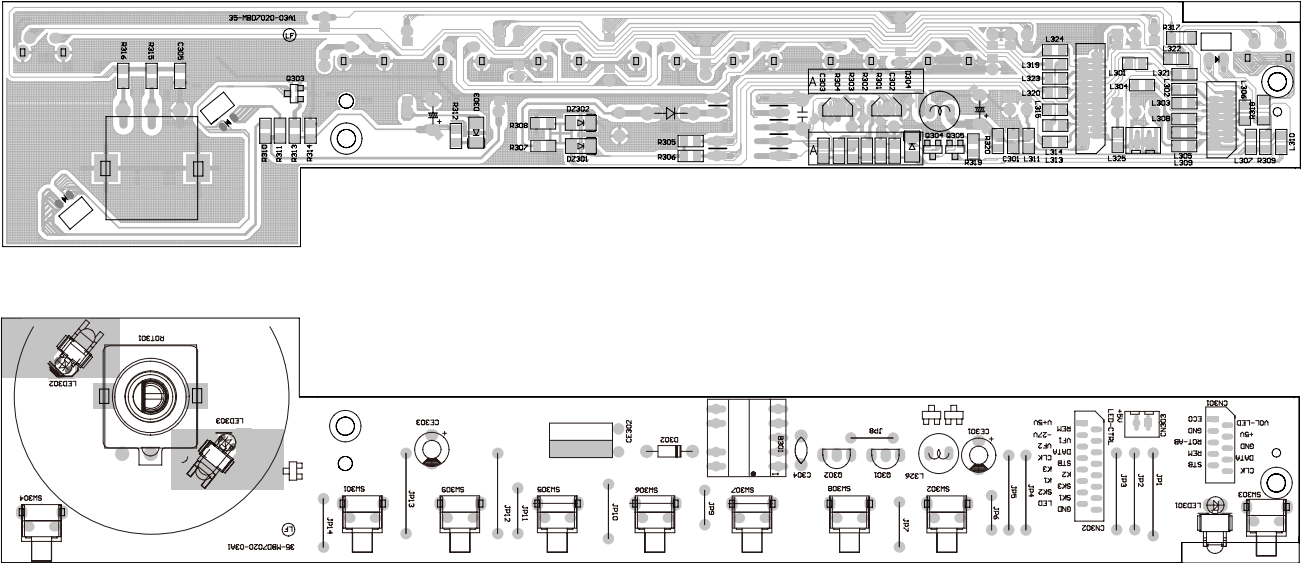
AMP Board -- Layout Diagram



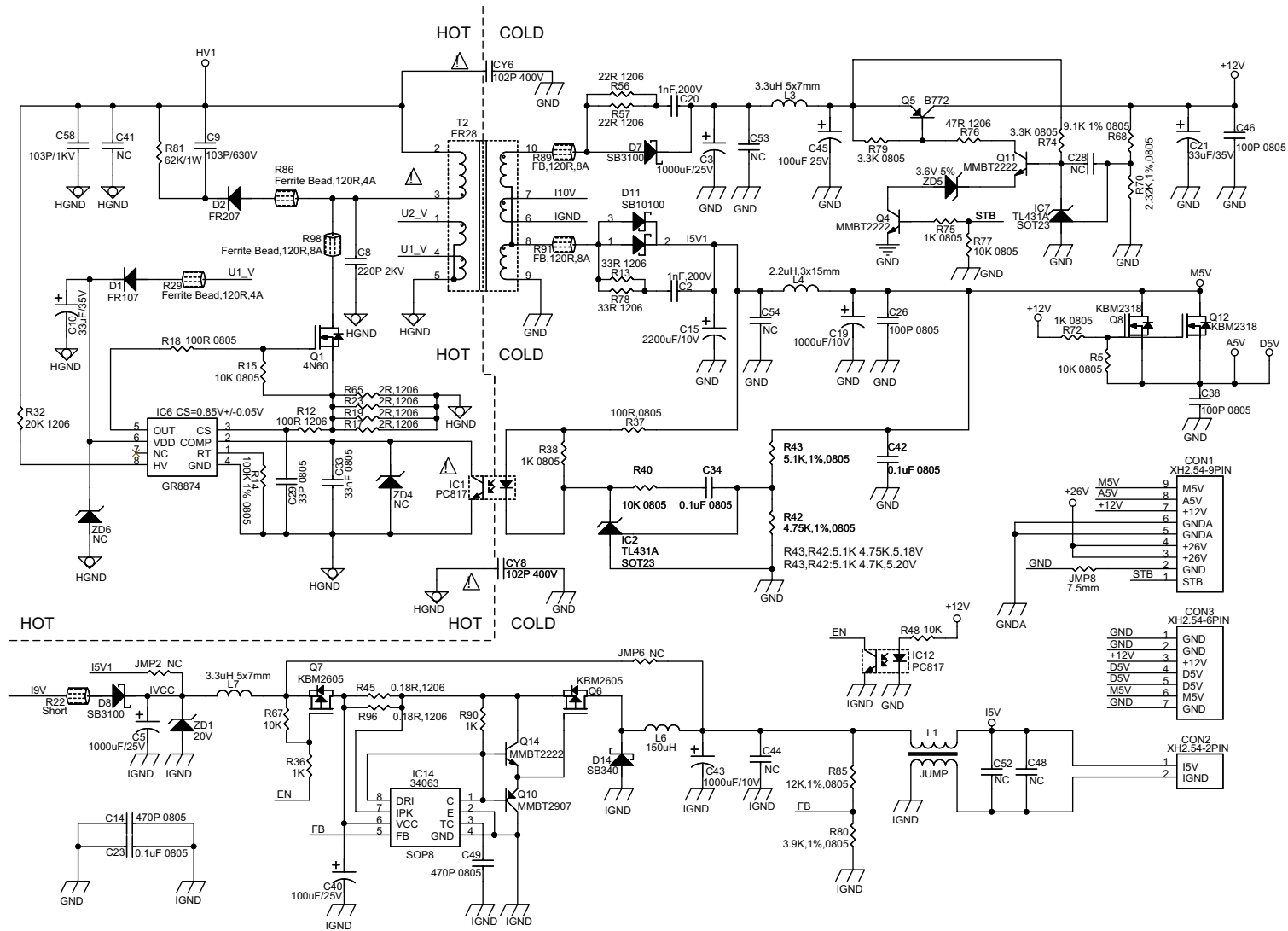




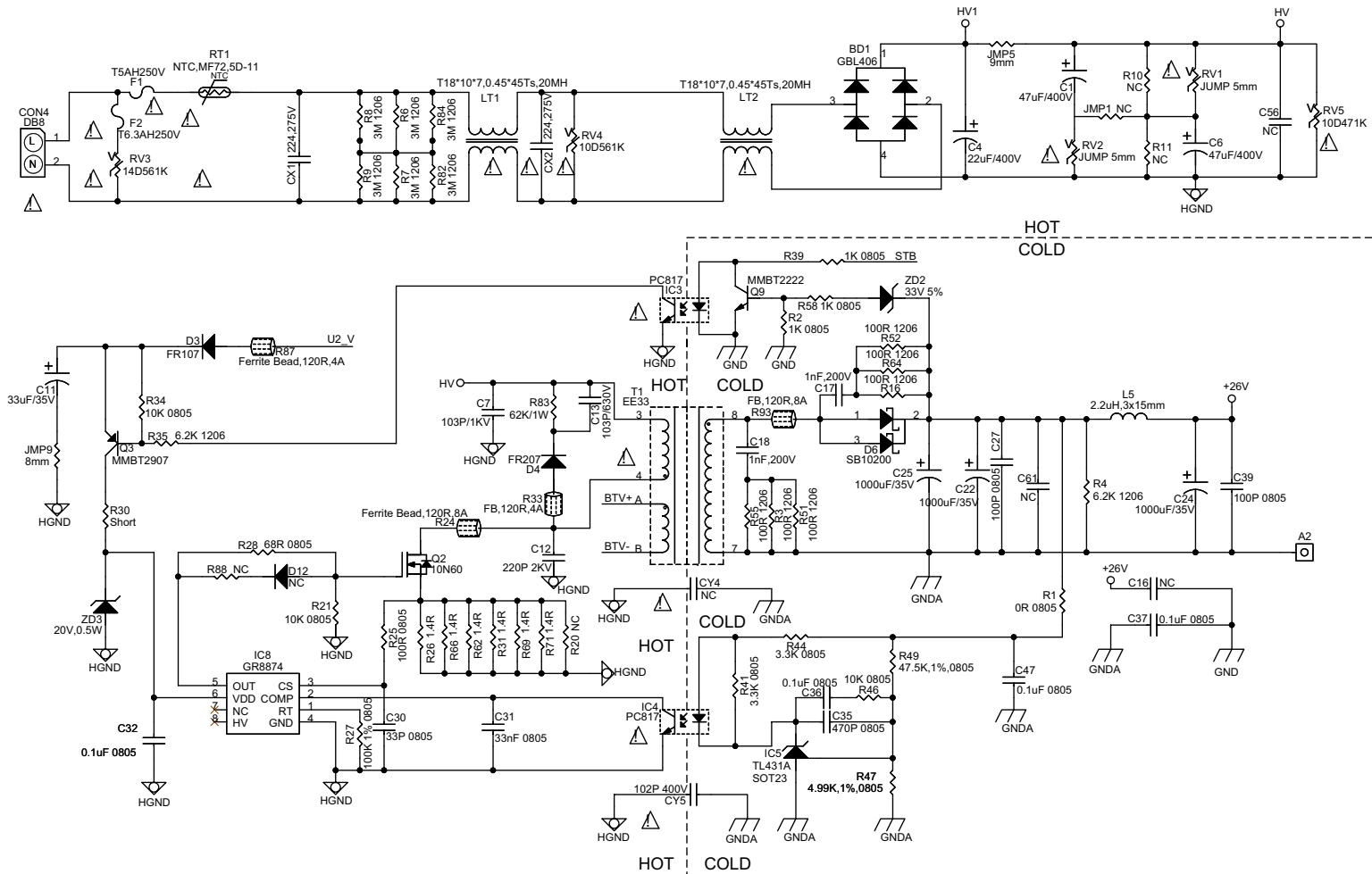




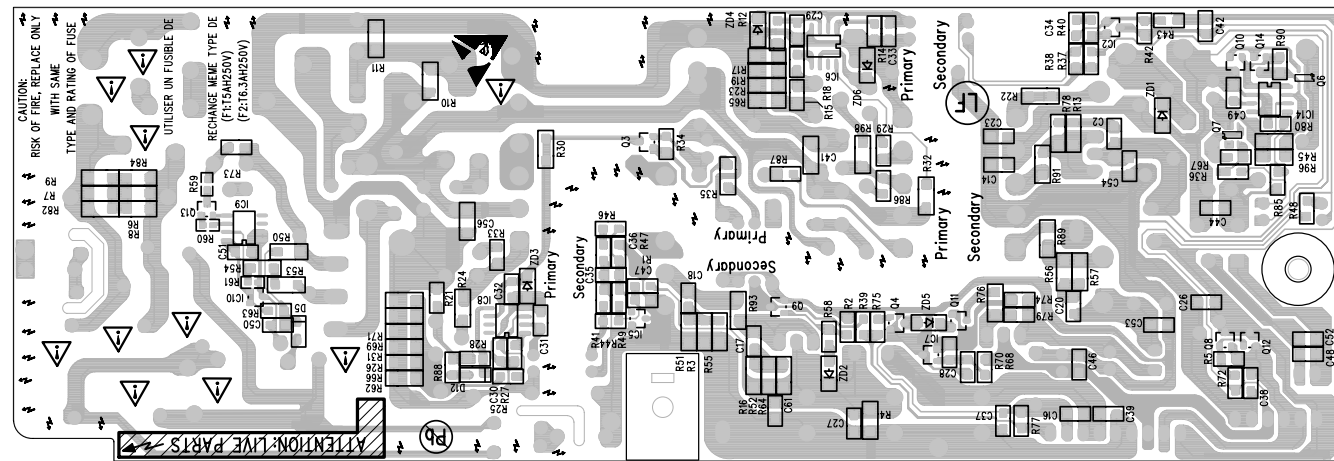
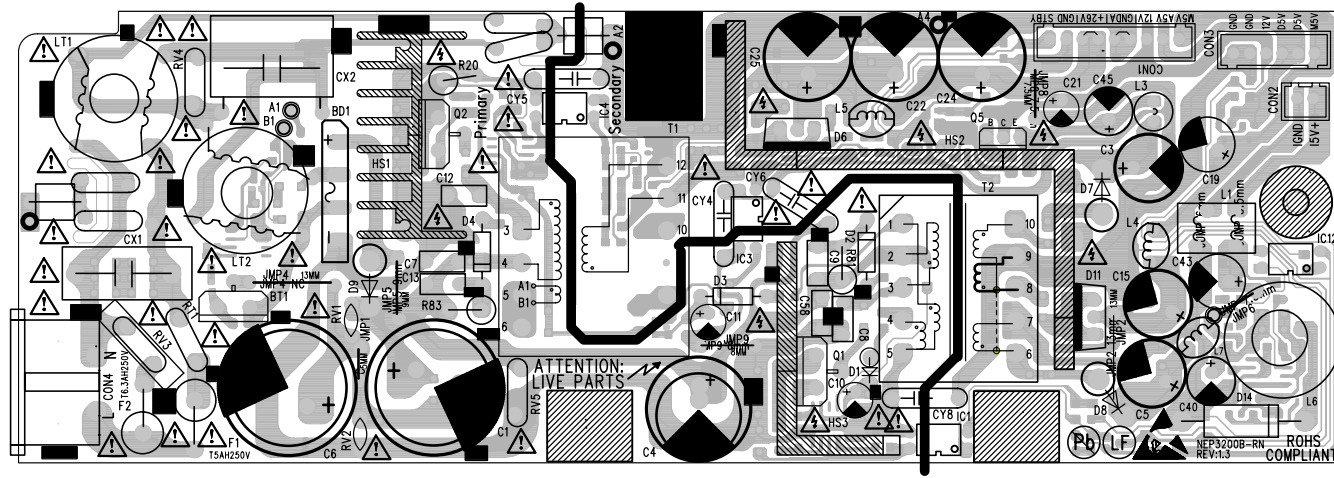
Power Board -- Circuit Diagram 1



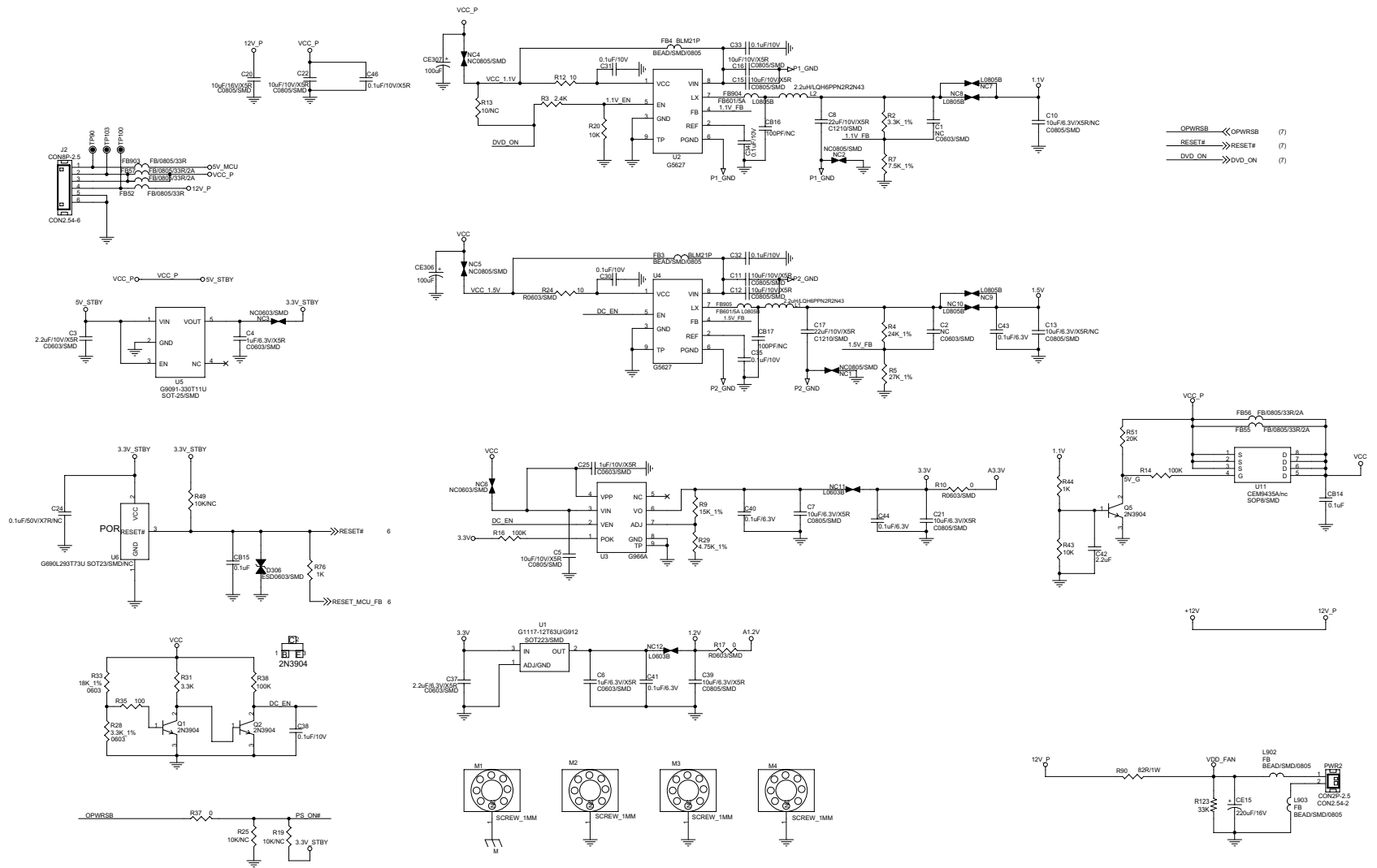
Power Board -- Circuit Diagram 2



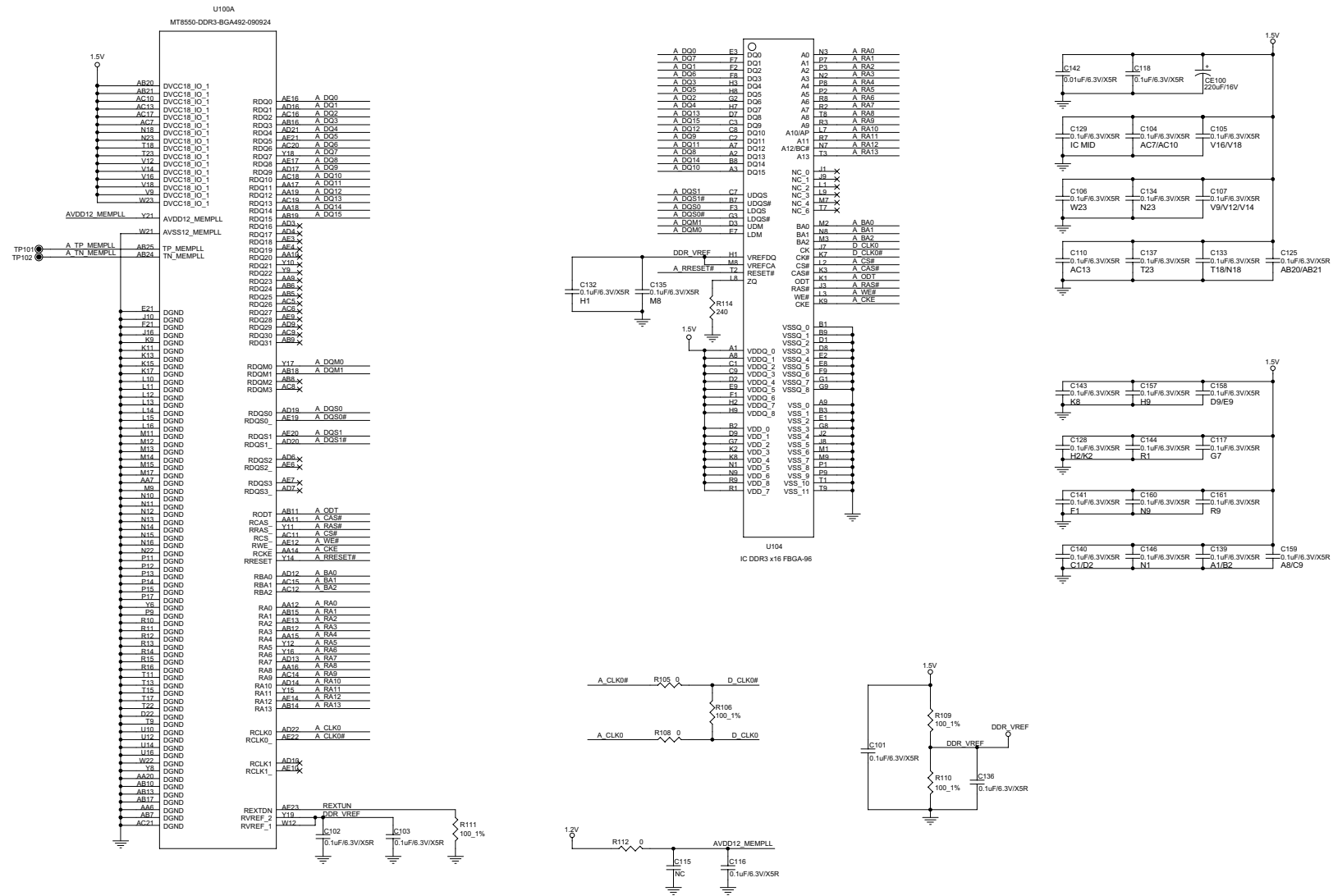
Power Board -- Layout Diagram



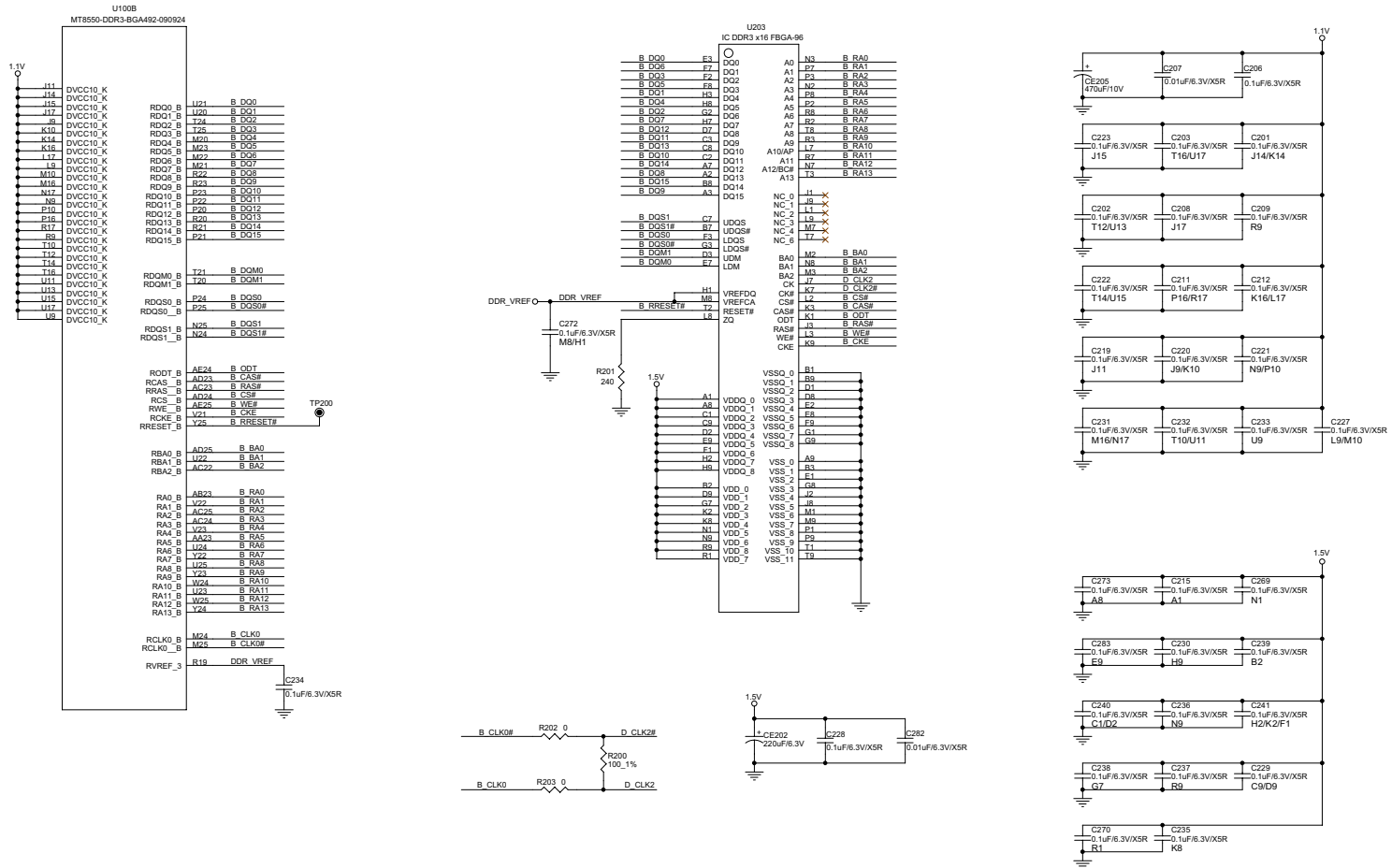
Decoder Board -- Circuit Diagram 1



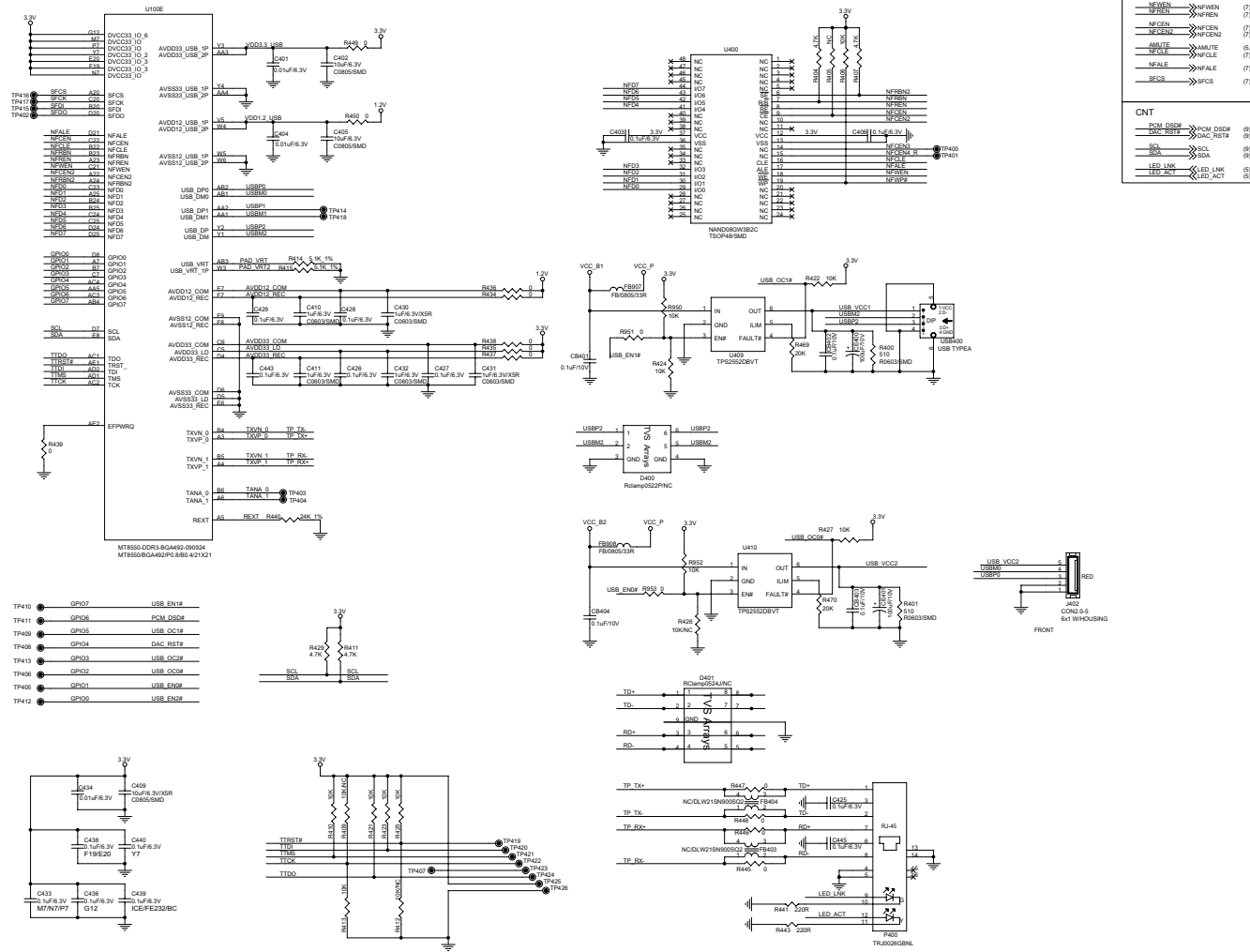
Decoder Board -- Circuit Diagram 2



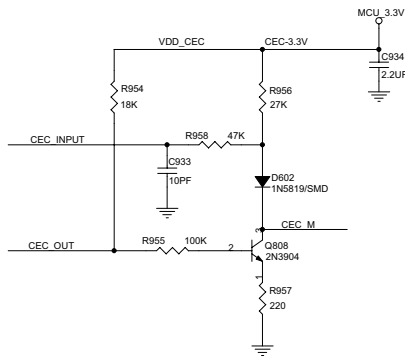
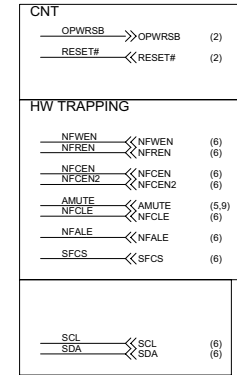
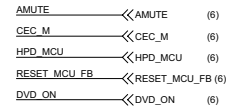
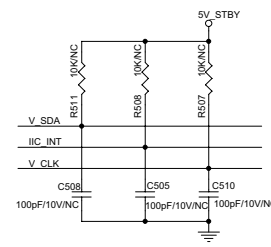
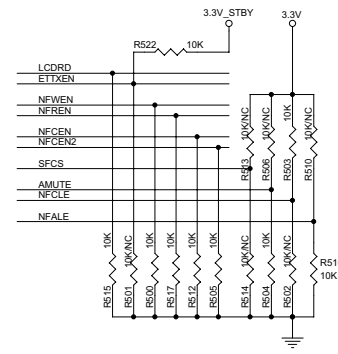
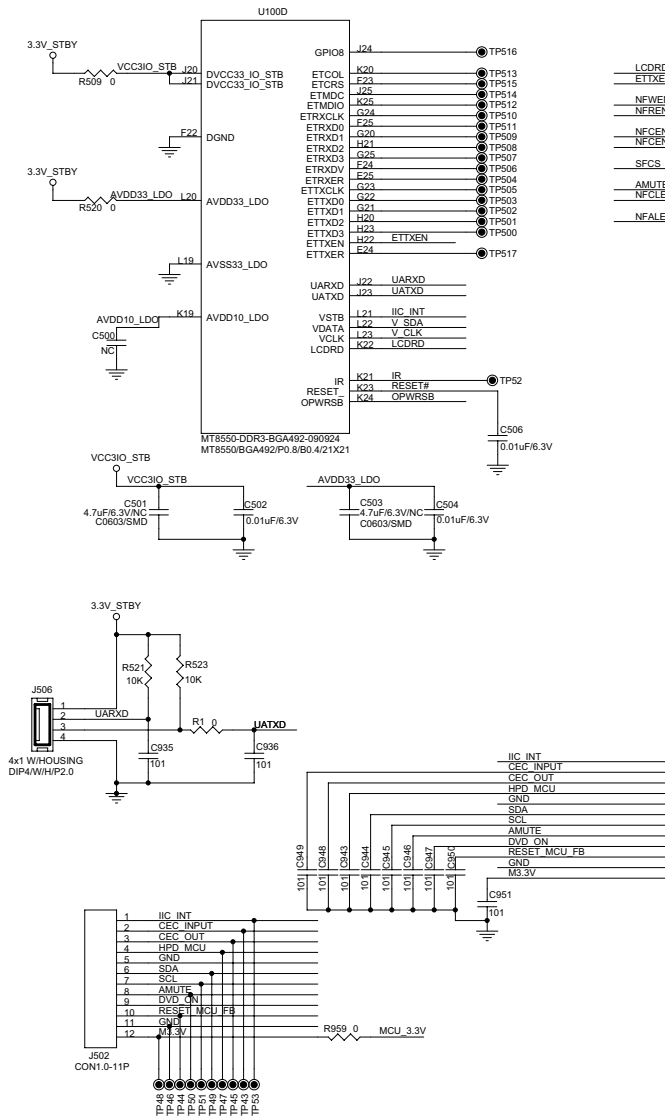
Decoder Board -- Circuit Diagram 3



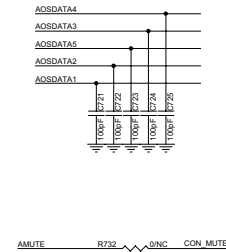
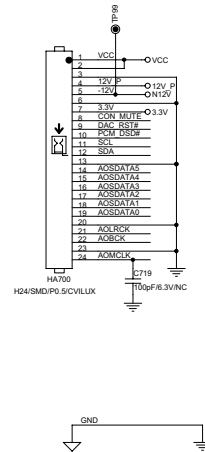
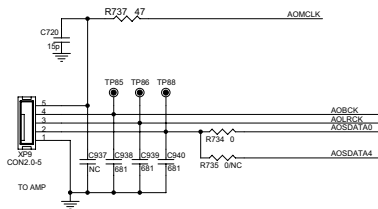
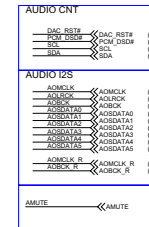
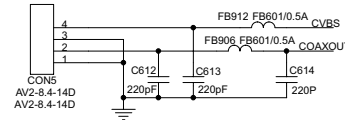
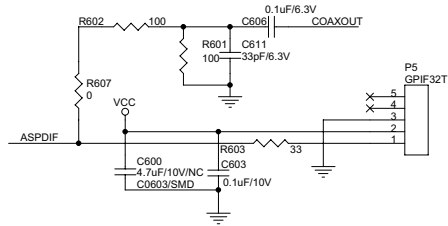
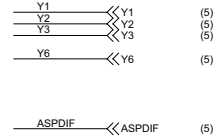
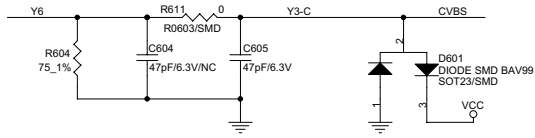
Decoder Board -- Circuit Diagram 5



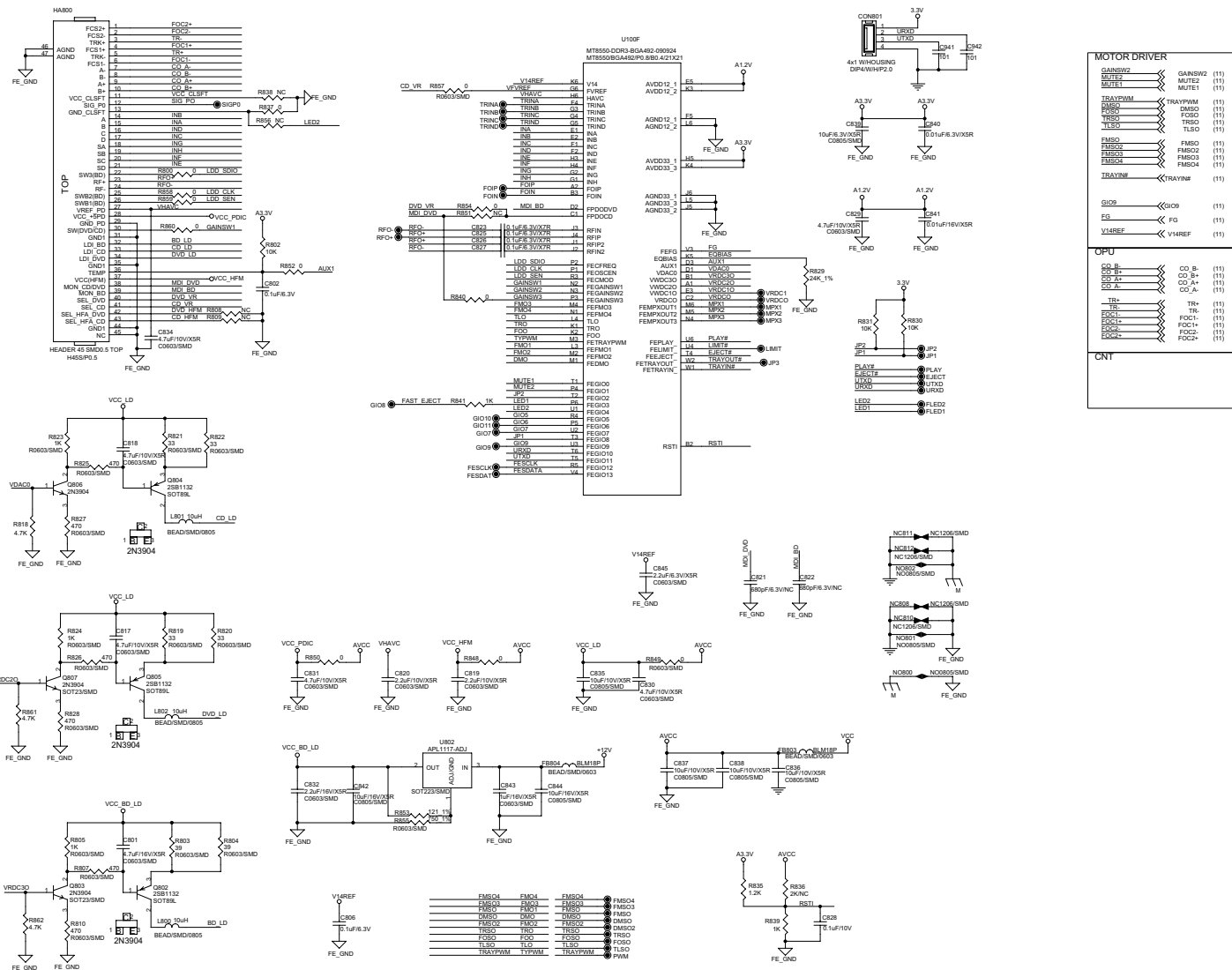
Decoder Board -- Circuit Diagram 6



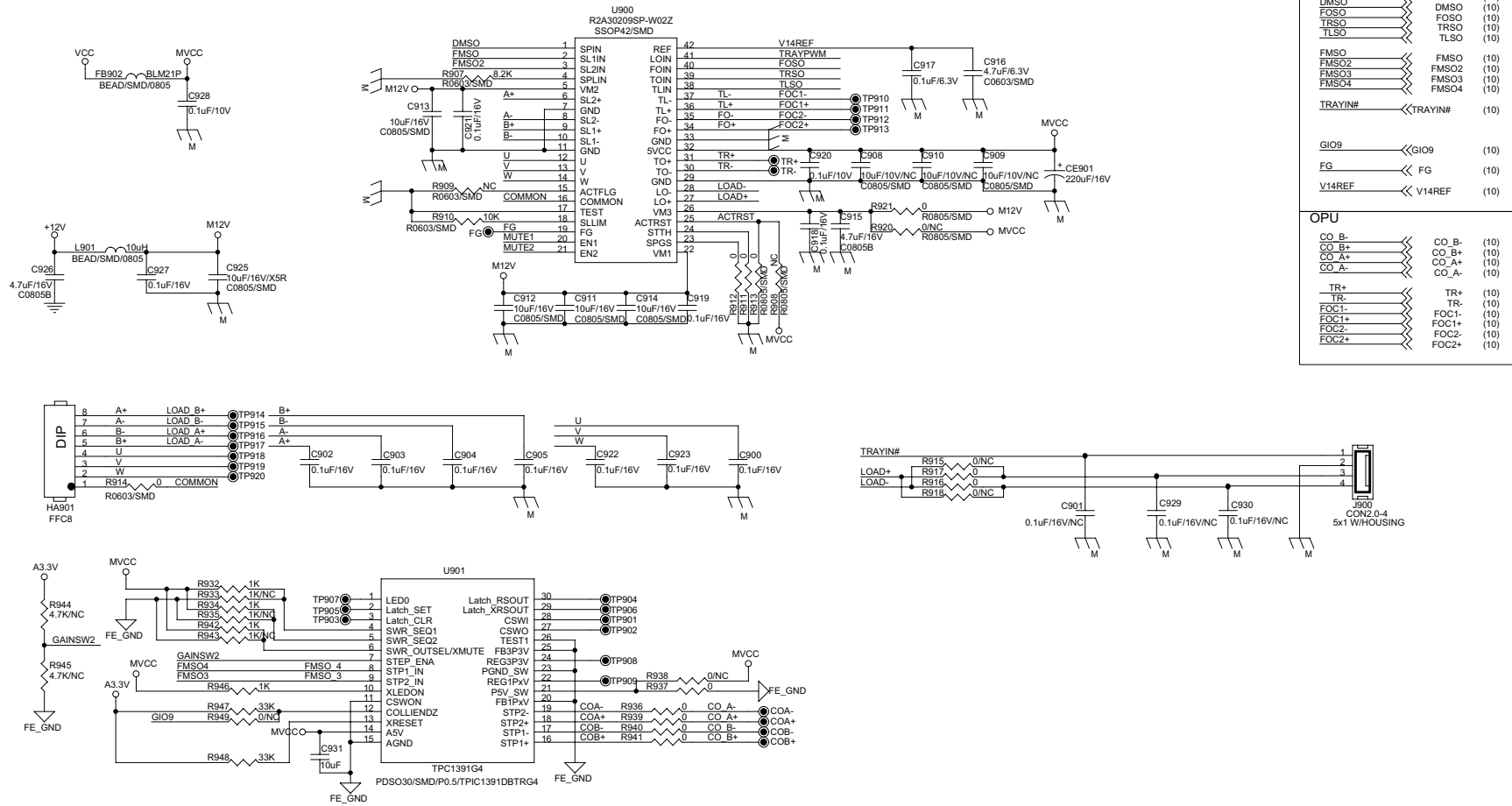
Decoder Board -- Circuit Diagram 7



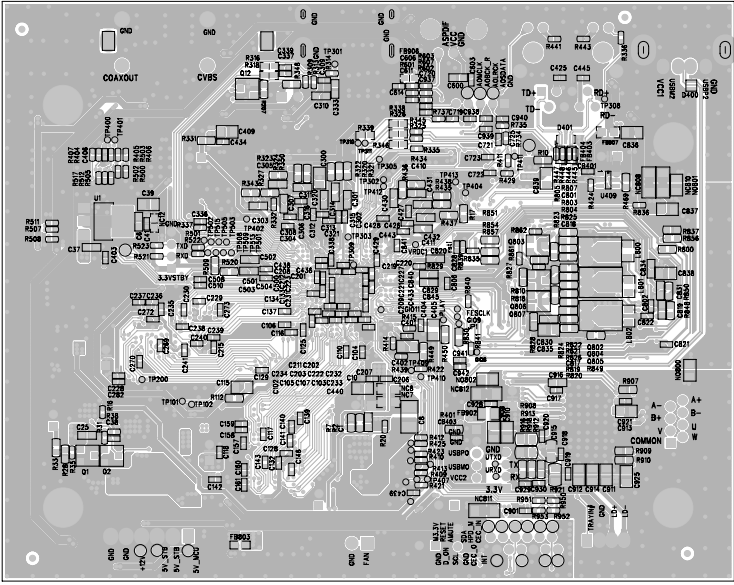
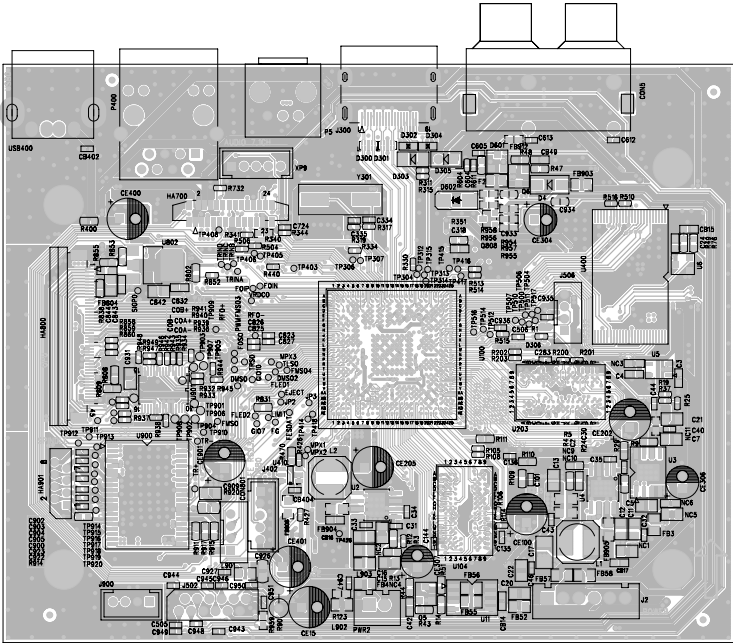
Decoder Board -- Circuit Diagram 8



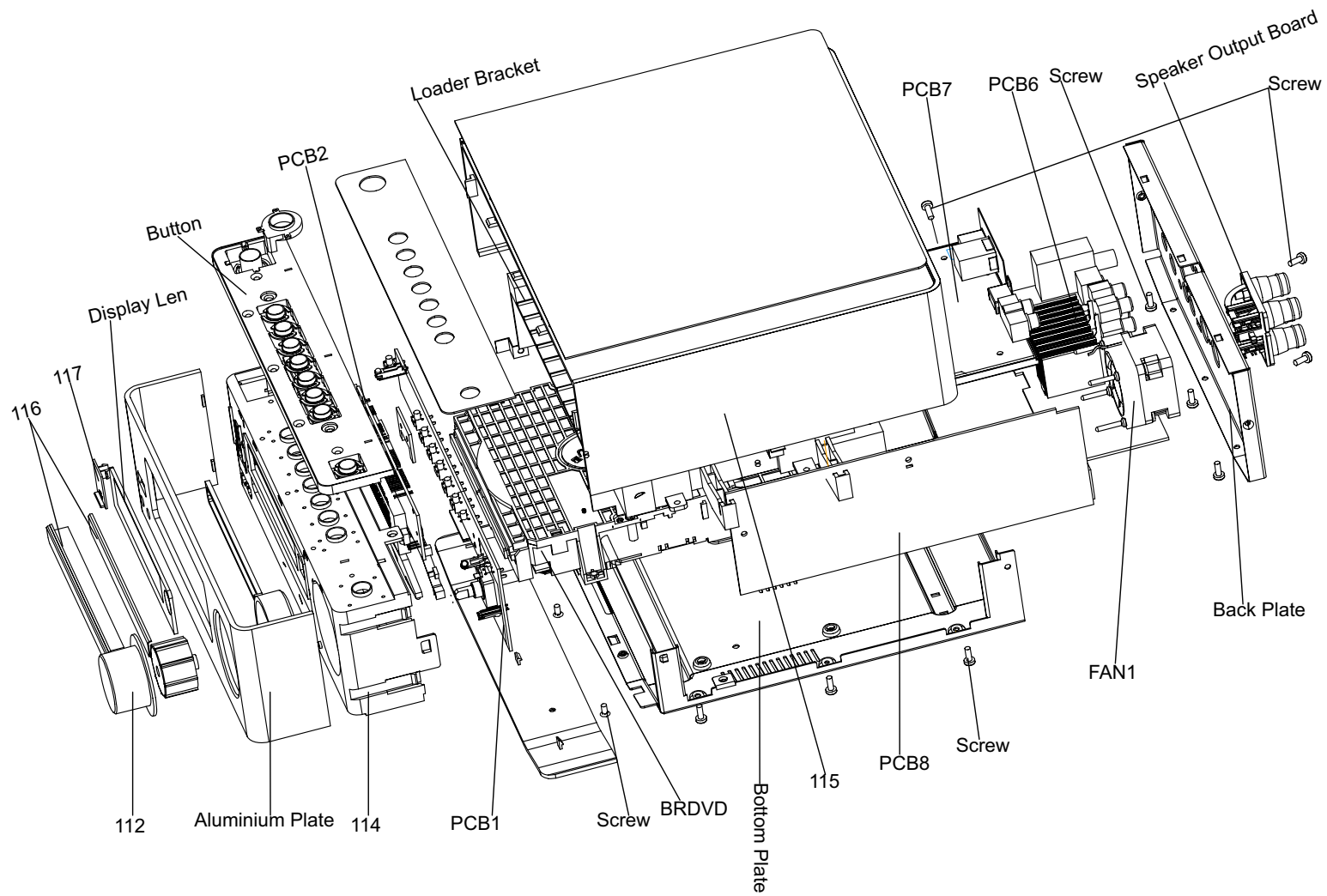
Decoder Board -- Circuit Diagram 9



Decoder Board -- Layout Diagram



Exploded View



Revision List

Revision List

Version 1.0

* Initial Release

<u>Level</u>	<u>Pos.</u>	<u>No.</u>	<u>12Nc</u>	<u>Description</u>	<u>Safety</u>	<u>stroke_version</u> <u>repair_policy</u> <u>PCM Code</u>	<u>MBD7020</u> <u>/93(China)</u> <u>MLR+CLR</u>
Mechanical Partlist							
1	112		996510043829	VOLUME KNOB		03-MBD7020-01A101	X
1	BRDVD		996510043814	BL-RAY LOADER MECHANISM		31000296	X
1	PCB8		996510043822	POWER BOARD NEP3200B-12/93 RN	\$	32001425	X
1	FAN1		996510042473	MINI FAN RDM4010S-13 12V/0.07A		34000385	X
1	113		996510042497	RADIATOR 31X30X52		37-MBD7020-04A100	X
1	114		996510042494	FRONT CABINET		39-MBD7020-03A200	X
1	115		996510043831	AMP TOP COVER		39-MBD7020-04A101	X
1	116		996510043836	DVD DOOR		39-MBD7020-05A100	X
1	117		996510043838	USB DOOR		39-MBD7020-19A102	X
1	118		996510043857	BUTTON		39-MBD7020-06A101	X
1	119		996510042495	DISPLAY LENS		39-MBD7020-17A101	X
1	FFC1		996510043835	FLAT FLEXIBLE CABLE 8PX250X1.0XB		25004930	X
1	FFC2		996510043821	FLAT FLEXIBLE CABLE 12PX150X1.0XB		25004928	X
1	FFC3		996510043811	FLAT FLEXIBLE CABLE 10PX270X1.0XA		25004787	X
1	FFC4		996510042499	FLAT FLEXIBLE CABLE 16PX90X1.0XA		25004917	X
KEY VOLUME BOARD Partlist							
1	PCB1		996510043812	KEY VOLUME BOARD ASSY		07-MBD7020-03A101	X
2	SW301		994000004965	LIGHT TOUCH SWITCH KFC-05		23000113	X
2	SW302		994000004965	LIGHT TOUCH SWITCH KFC-05		23000113	X
2	SW303		994000004965	LIGHT TOUCH SWITCH KFC-05		23000113	X
2	SW304		994000004965	LIGHT TOUCH SWITCH KFC-05		23000113	X
2	SW305		994000004965	LIGHT TOUCH SWITCH KFC-05		23000113	X
2	SW306		994000004965	LIGHT TOUCH SWITCH KFC-05		23000113	X
2	SW307		994000004965	LIGHT TOUCH SWITCH KFC-05		23000113	X
2	SW308		994000004965	LIGHT TOUCH SWITCH KFC-05		23000113	X
2	SW309		994000004965	LIGHT TOUCH SWITCH KFC-05		23000113	X
2	B301		996510004185	TRANSFORMER EPC13 5V	\$	11000403	X
2	Q301		996510015813	TRANSISTOR D965-R -5		17000208	X
2	Q302		996510015813	TRANSISTOR D965-R -5		17000208	X
2	D302		996510002976	DIODE FR104		16000316	X
2	LED301		996510004186	LED DIODE RED		16000120	X
2	ROT301		996510043801	CODER RE16-D1-15F-24		30000122	X
2	LED302		996510021107	LED D3X4 1L034XW31B0CT201		16000427	X
2	LED303		996510021107	LED D3X4 1L034XW31B0CT201		16000427	X
DISPLAY BOARD Partlist							
1	PCB2		996510042505	DISPLAY BOARD ASS'Y		07-MBD7020-04A101	X
2	U401		996510000500	IC PT6311/SC16311/CD16311		19000295	X
2	S401		996510015840	IR SENSOR 1MA81P36D1TD001		21000056	X

2	VFD401	996510042474	DISPLAY VFD VFD27-1201N 27WX118LX6.5 29000529		X
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HEADPHONE/MP3 LINK BOARD Partlist

1	PCB3	996510043826	HEADPHONE/MP3 LINK BOARD ASSY	07-MBD7020-05A101	X
2	J501	994000004967	AUX IN JACK CK3511	24000120	X
2	J502	994000004966	HEADPHONE JACK D3.5	24000177	X

USB BOARD Partlist

1	PCB4	996510043828	USB BOARD ASSY	07-MBD7020-06A101	X
2	USB400	996510005830	USB A-TYPE 4 P	24000351	X

LINE GUIDE LED BOARD Partlist

1	PCB5	996510042469	LINE GUIDE LED BOARD ASS'Y	07-MBD7020-07A101	X
2	LED701	996510021107	LED D3X4 1L034XW31B0CT201(WHITE)	16000427	X

AMP BOARD Partlist

1	PCB6	996510043816	AMP BOARD ASSY	07-MBD7020-10A105	X
2	D10	996510000495	DIODE IN60 L26	16000115	X
2	D11	996510000495	DIODE IN60 L26	16000115	X
2	D2	996510000495	DIODE IN60 L26	16000115	X
2	D3	996510000495	DIODE IN60 L26	16000115	X
2	U10	996510042817	IC AMS1117-3.3(SOT-223)	19000871	X
2	U9	996510042817	IC AMS1117-3.3(SOT-223)	19000871	X
2	U11	996510043522	IC K24C02D	19000981	X
2	U12	996510002917	IC D2761	19000404	X
2	U3	996510031923	IC 4558(SOP8L)	19000646	X
2	U6	996510042484	IC DRV604 HTSSOP28	19000996	X
2	U7	996510042468	IC CS5346	19000898	X
2	U8	996510043833	IC R5F21258	19000997	X
2	U4	996510042461	IC TPS2553 SOT23DBV-6	19000995	X
2	U2	996510042503	IC PS9831 TQFP100/24BIT-4CH	19000784	X
2	U1	996510042481	IC TAS5342 TSSOP	19000566	X
2	Y2	996510043081	CRYSTAL OSCILLATOR 32.768KHZ 2X6 5PPM	202000124	X
2	Y1	996510042518	CRYSTAL OSCILLATOR FREQ 12.288MHZ 20PPM	202000084	X
2	P2	996510042471	RCA SOCKET 4P AV4-8.4-13	24000518	X
2	J2	996510043528	DAB TUNER PCB KST-MW004FV0-S78B/FM	32001426	X
2	CON1	996500042017	SOCKET ST-3541 4P	25001233	X

DECODER BOARD Partlist

1	PCB7	996510043817	DECODER BOARD ASSY	07-MBD7020-11A102	X
2	Q802	996510043859	TRANSISTOR 2SB1132(SOT89)	17000207	X
2	Q804	996510043859	TRANSISTOR 2SB1132(SOT89)	17000207	X
2	Q805	996510043859	TRANSISTOR 2SB1132(SOT89)	17000207	X
2	U900	996510043834	IC R2A30209SP-W02Z	19000773	X
2	U802	996510042817	IC AMS1117-3.3(SOT-223)	19000871	X

2	U901	996510043837	IC TI TPC1391G4(TSSOP-30)	19000890	X
2	U1	996510043824	IC AP1122(TO-223	19000958	X
2	U409	996510042461	IC TPS2553 SOT23DBV-6	19000995	X
2	U410	996510042461	IC TPS2553 SOT23DBV-6	19000995	X
2	U11	996510043832	IC CEM9435 PMOS(SOP-8)	19001024	X
2	U2	996510043815	IC G5627 (SOP8)	19001013	X
2	U4	996510043815	IC G5627 (SOP8)	19001013	X
2	U3	996510043823	IC G966A (SOP8)	19001014	X
2	U5	996510043858	IC G9091-330T11U-SOT-25	19001015	X
2	Y301	996510043809	CRYSTAL OSCILLATOR 27MHZ 10PPM 20P	22000156	X
2	J300	996510042506	HDMI SOCKET HDMI-AF-01-010039	24000659	X
2	CON5	996510043825	RCA SOCKET 2P AV2-8.4-14	24000679	X
2	P400	996510043813	NETWORK CABLE SOCKET RMS-002E-08W62M	24000680	X
2	USB400	996510005830	USB A-TYPE 4 P	24000351	X
2	111	996510043862	RADIATOR 49X35X20	37-MBD7020-11A100	X

Accessory Partlist

1	SPKL	996510043861	SPEAKER BOX ASSY-L	08-MBD7020-12A101	X
1	SPKR	996510043827	SPEAKER BOX ASSY-R	08-MBD7020-13A101	X
1	ACC1	996510043818	REMOTE CONTROL	32001461	X
1	ACC2	994000005166	AC LINE CORD 1.8M	\$ 26000014	X
1	ACC3	994000005078	AUDIO SINGLE WIRE W/RCA 1.5M	27000043	X
1	ACC4	996510022666	DC3.5AUDIO FREQUENCY WIRE 500	27000472	X
1	ACC5	996510043856	DISPLAY BOX	41010539	X
1	ACC6	996510043819	CARTON BOX	41010543	X

History List:

V1.0 Initial release (04/13 2011) partlist for /93